CONTAINS NO CBI

		SECTION 1 GENERAL MANUFACTURER, IMPORTER, AND PROCESSOR INFORMATION
PART	A G	ENERAL REPORTING INFORMATION
1.01	Thi	s Comprehensive Assessment Information Rule (CAIR) Reporting Form has been
CBI	com	pleted in response to the <u>Federal Register Notice of $[1]2]2[2]2[3]8$</u>
[_]	a.	If a Chemical Abstracts Service Number (CAS No.) is provided in the Federal
		Register, list the CAS No $[0]2]6]4]7]1]-[6]2]-[5]$
	b.	If a chemical substance CAS No. is not provided in the <u>Federal Register</u> , list either (i) the chemical name, (ii) the mixture name, or (iii) the trade name of the chemical substance as provided in the <u>Federal Register</u> .
		(i) Chemical name as listed in the rule N/A
		(ii) Name of mixture as listed in the rule
		(iii) Trade name as listed in the rule
	c.	If a chemical category is provided in the <u>Federal Register</u> , report the name of the category as listed in the rule, the chemical substance CAS No. you are reporting on which falls under the listed category, and the chemical name of the substance you are reporting on which falls under the listed category.
		Name of category as listed in the rule N/A
		CAS No. of chemical substance [_]_]_]_]_]_]_]_]_]_]_]_]_
		Name of chemical substance
1.02	Ide	entify your reporting status under CAIR by circling the appropriate response(s).
CBI	Mar	nufacturer 1
[_]	Imp	oorter 2
	Pro	ocessor3
	X/I	manufacturer reporting for customer who is a processor 4
	X/I	P processor reporting for customer who is a processor
		€ EPA-OTS □□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□
		9n-8910000 377
	W1	(X) this box if you attach a continuation sheet.
ı1	nari	((A) this box it you attach a continuation sheet.

A Knoll International Holdings Inc. Subsidiary

CONTAINS NO CBI

4

CERTIFIED, RETURN
RECEIPT REQUESTED LETTER

*∖*9

June 27, 1989

Document Processing Center Office of Toxic Substances, TS-790 U. S. Environmental Protection Agency 401 M Street, SW Washington, DC 20460

Attn: CAIR Reporting Office

Gentlemen:

Enclosed please find the COMPREHENSIVE ASSESSMENT INFORMATION RULE Reporting Form from Scotfoam Corp., 3210 Curtis Blvd., Mesquite, TX 75149.

Sincerely,

SCOTFOAM CORP.

J. S. Snyder Plant Manager

JSS/mbv

1.03	Does the substance you are reporting on have an " x/p " designation associated with in the above-listed Federal Register Notice?	
BI	Yes $[\overline{\underline{\mathbf{x}}}]$ Go to question	1.04
[_]	No	
1.04	under a trade name(s) different than that listed in the rederal <u>Register</u> to Circle the appropriate response.	
<u>CBI</u> []	Yes	
`—'	No	
	b. Check the appropriate box below:	
	$[\ \]$ You have chosen to notify your customers of their reporting obligation	ıS
	Provide the trade name(s) Not Applicable	
	[_] You have chosen to report for your customers [_] You have submitted the trade name(s) to EPA one day after the effection date of the rule in the Federal Register Notice under which you are reporting.	ve
1.05 CBI	If you buy a trade name product and are reporting because you were notified of reporting requirements by your trade name supplier, provide that trade name. Voronate(R) T-80 Type II Toluene Di-isocyanate	
[_]	Is the trade name product a mixture? Circle the appropriate response.	-
	Yes	
	No	
1.06 <u>CBI</u>	Certification The person who is responsible for the completion of this form sign the certification statement below:	
	"I hereby certify that, to the best of my knowledge and belief, all information entered on this form is complete and accurate "	/29
· — ·	Jackson Snyder Jackson Snyder DATE STO	SNED
	NAME SIGNATURE	
	Plant Manager (214) 288-7655 TITLE TELEPHONE NO.	

1.07 <u>CBI</u> []	Exemptions From Reporting If you have provided EPA or another Federal agency with the required information on a CAIR Reporting Form for the listed substance within the past 3 years, and this information is current, accurate, and complete for the time period specified in the rule, then sign the certification below. You are required to complete section 1 of this CAIR form and provide any information now required but not previously submitted. Provide a copy of any previous submissions along with your Section 1 submission.					
	"I hereby certify that, to the best of my knowledge and belief, al information which I have not included in this CAIR Reporting Form to EPA within the past 3 years and is current, accurate, and compl period specified in the rule."	has been submitted				
	NOT APPLICABLE					
	NAME SIGNATURE	DATE SIGNED				
	TITLE TELEPHONE NO.	DATE OF PREVIOUS SUBMISSION				
1.08	CBI Certification If you have asserted any CBI claims in this recertify that the following statements truthfully and accurately appropriate those confidentiality claims which you have asserted.					
[<u></u>]	"My company has taken measures to protect the confidentiality of and it will continue to take these measures; the information is not been, reasonably ascertainable by other persons (other than governusing legitimate means (other than discovery based on a showing of a judicial or quasi-judicial proceeding) without my company's consinformation is not publicly available elsewhere; and disclosure of would cause substantial harm to my company's competitive position.	ot, and has not ment bodies) by secial need in sent; the fine the information				
	NOT APPLICABLE NAME SIGNATURE					
	NAME SIGNATURE	DATE SIGNED				
	TITLE () TELEPHONE NO.	-				

PART	B CORPORATE DATA
1.09	Facility Identification
<u>CBI</u>	Name [S]C]O]T]F]O]A]M]]C]O]R]P]O]R]A]T]T]O]N]]]]]]]]] Address [3]2]1]0]]C]U]R]T]T]S]]B]L]V]D].]]]]]]]]]]]]]]]]]]
	[M]E]S]O]U]I]T]E]]]]]]]]]]]]]]]]]]]]]]]]]]]]]
	Dun & Bradstreet Number []]]]-[8]]]]-[8]]]]-[3][8]]9]]] EPA ID Number TXD.[0]0]7]3]5]2]1]6]4] Employer ID Number 22.[-]2]4]7]2]8]8]5] Primary Standard Industrial Classification (SIC) Code [3]0]8]6] Other SIC Code []]]]]] Other SIC Code []]]]]]
1.10	Company Headquarters Identification
<u>CBI</u>	Name [S]C]O]T]F]O]A]M]_]C]O]R]P]O]R]A]T]T]O]N]_]_]_]_]
	Dun & Bradstreet Number
<u></u>	Mark (X) this box if you attach a continuation sheet.

1.11	Parent Company Identification
<u>CBI</u>	Name (K)NOIL]L]]INITERNIATIONALL]]]]]]]]]Address (S)U]ITE]_151910101115131_1E]_15131R]D]]STT]_ Street [N]E]W]_]Y]O]R]K]_]]]]]]]]]]]]]]]]]]]]]]]]]]]]]]]]
1.12 <u>CBI</u> [_]	Technical Contact Name [C]H]A]R]L]I]E]]W]]B]L]E]D]S]O]E]]]]]]]]]]]] Title [P]L]A]N]T]]S]U]P]E]R]I]N]T]E]N]D]E]N]T]]]]]]]] Address [3]2]1]0]]C]U]R]T]I]S]]B]L]V]D]]]]]]]]]]]]]]]]]
	[M]E S]Q]U]I]T]E] []]]] []]]] []]]]] []]]]] []]]]] []]]]]] []]]]]] []]]]]] []]]]]] []]]]]]] []]]]]]] []]]]]]] []]]]]]]] []]]]]]]] []]]]]]]]]] []]]]]]]]]]]]]]]]]]]]]] []]]]]]]]]]]]]]]]]]]]]]]] []]]]]]]]]]]]]]]]]]]]]]]]]]]]]]]]]]]]
1.13	This reporting year is from $\left[\frac{0}{0}\right]_{\frac{1}{2}}$ $\left[\frac{8}{8}\right]_{\frac{8}{8}}$ to $\left[\frac{1}{2}\right]_{\frac{2}{2}}$ $\left[\frac{8}{8}\right]_{\frac{8}{8}}$ Mo. Year
·	
<u></u>	Mark (X) this box if you attach a continuation sheet.

1.14 Facility Acquired If you purchased this facility during the reporting year, provide the following information about the seller:
CBI Name of Seller []]]]]]]]]]]]]]]]]]
[_]_] [_]_]_]_]_]_][_]_]_]_]_ State
Employer ID Number
Date of Sale
Contact Person [_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]
Telephone Number
1.15 Facility Sold If you sold this facility during the reporting year, provide the following information about the buyer:
<u>CBI</u> Name of Buyer [_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]
[_] Mailing Address [_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]_]
\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\
Employer ID Number
Date of Purchase
Contact Person [_]]]_]_]_]_]_]_]_]_]_]_]_]_]_]
Telephone Number
[] Mark (X) this box if you attach a continuation sheet.

1.16	For each classification listed below, state the quantity of the listed substance that was manufactured, imported, or processed at your facility during the reporting year.
CBI	Classification Quantity (kg/yr)
[]	Classification
(<u></u> ,	Manufactured
	Imported
	Processed (include quantity repackaged)
	Of that quantity manufactured or imported, report that quantity:
	In storage at the beginning of the reporting year Not Applicable
	For on-site use or processing
	For direct commercial distribution (including export) <u>Not Applicable</u>
	In storage at the end of the reporting year Not Applicable
	Of that quantity processed, report that quantity:
	In storage at the beginning of the reporting year 59,400
	Processed as a reactant (chemical producer)
	Processed as a reactant (chemical producer)
	Processed as a formulation component (mixture producer) Not Applicable
	Processed as an article component (article producer) Not Applicable
	Repackaged (including export) Not Applicable
	In storage at the end of the reporting year 222,700

 $^[\]$ Mark (X) this box if you attach a continuation sheet.

	or a component of a mixture.	ostance on which you are required, provide the following informomposition is variable, reposall formulations.)	mation for eacl	COMPONENT
_]	Component Name	Supplier Name	Composition (specify	cage % on by Weight precision, 45% ± 0.5%)
,	Not Applicable	Not Applicable		plicable
-				
-				
-			Total	100%
				-
			•	

2.04	State the quantity of the listed substance that your facility manufactured, imported, or processed during the 3 corporate fiscal years preceding the reporting year in descending order.
<u>CBI</u>	
[_]	Year ending
	Quantity manufactured
	Quantity imported
	Quantity processed
	Year ending $[\overline{\underline{1}}]\overline{\underline{2}}$] $[\overline{\underline{8}}]\overline{\underline{6}}$] Mo. Year
	Quantity manufactured
	Quantity imported
	Quantity processed
	Year ending $[\overline{\underline{1}}]\overline{\underline{2}}]$ $[\overline{\underline{8}}]\overline{\underline{5}}]$ Mo. $[\overline{\underline{8}}]\overline{\underline{5}}]$
	Quantity manufactured
	Quantity imported
	Quantity processed
2.05 CBI	Specify the manner in which you manufactured the listed substance. Circle all appropriate process types.
[_]	Continuous process
	Semicontinuous process Not Applicable 2
	Batch process
[_]	Mark (X) this box if you attach a continuation sheet.

1	· ·			· · · · · · · · · · · · · · · · · · ·		
2.06 CBI	Specify the manner in appropriate process ty	which you processed to	the listed substance	. Circle all		
[_]	Continuous process					
	Semicontinuous process	••••••	•••••			
	Batch process					
2.07	State your facility's a substance. (If you are	name-plate capacity f	or manufacturing or	processing the listed c, do not answer this		
<u>CBI</u>	question.)	a bacen manazacture	it of batch processor	i, do not answer this		
[_]	Manufacturing capacity	••••••	•••••	Not Applicable kg/yr		
	Processing capacity		••••••			
2.08 CBI	If you intend to increamanufactured, imported, year, estimate the increase volume.	or processed at any	time after your cur	rent cornorate fiscal		
[_]		ManufacturingQuantity (kg)	Importing Quantity (kg)	Processing Quantity (kg)		
	Amount of increase			Not Applicable		
	Amount of decrease					
				Not Applicable		
<u> </u>	Mark (X) this box if you	u attach a continuati	on sheet.			

2.09	substance durin	argest volume manufacturing or processing proce, specify the number of days you manufactured g the reporting year. Also specify the averages type was operated. (If only one or two operated.)	or processed the listed
CBI			Average Days/Year Hours/Day
	Process Type #1	(The process type involving the largest quantity of the listed substance.)	
		Manufactured	Not Applicable Not Applic.
		Processed	249 2
	Process Type #2	(The process type involving the 2nd largest quantity of the listed substance.)	
	·	Manufactured	Not Applicable Not Applic.
		Processed	Not Applicable Not Applic
	Process Type #3	(The process type involving the 3rd largest quantity of the listed substance.)	
		Manufactured	Not Applicable Not Applic
		Processed	Not Applicable Not Applic
2.10 CBI	State the maximusubstance that we chemical.	m daily inventory and average monthly inventor as stored on-site during the reporting year in	y of the listed the form of a bulk
	Maximum daily in	ventory	• Not Applicable kg
		inventory	
	Not Require	d for listed substance.	-
 l	Mark (X) this bo	k if you attach a continuation sheet.	

<u>CBI</u> [<u> </u>]	introduced int etc.).	to the product (e.g., o	carryover from raw	material, reaction	
	CAS No.	Chemical Name	Byproduct, Coproduct or Impurity ¹	Concentration (%) (specify ± % precision)	Source of By- products, Co- products, or Impurities
	Not Known	Not Known	Not Known	Not Known	Not Known
	·				
	Use the follo B = Byproduct C = Coproduct I = Impurity	wing codes to designat	e byproduct, copro	duct, or impurity	······································

 $[\ \]$ Mark (X) this box if you attach a continuation sheet.

2.12 <u>CBI</u> [_]	Existing Product Types imported, or processed the quantity of listed total volume of listed quantity of listed subslisted under column b. the instructions for for	using the listed s substance you use substance used dur stance used captive , and the types of	ubstar for ea ing tl ly on- end-us	nce during the re ach product type he reporting year -site as a percen sers for each pro	porting year. List as a percentage of the Also list the
	a.	b. % of Quantity Manufactured, Imported, or		c. % of Quantity Used Captively	d.
	Product Types ¹	Processed		On-Site	Type of End-Users ²
	В.	100		100	Not Applicable
	,	. •			
	:				
	<pre>1 Use the following code A = Solvent B = Synthetic reactant C = Catalyst/Initiator Sensitizer D = Inhibitor/Stabiliz Antioxidant E = Analytical reagent F = Chelator/Coagulant G = Cleanser/Detergent H = Lubricant/Friction agent I = Surfactant/Emulsif J = Flame retardant K = Coating/Binder/Adh 2 Use the following code I = Industrial CM = Commercial</pre>	/Accelerator/ eer/Scavenger/ /Sequestrant /Degreaser modifier/Antiwear ier esive and additives s to designate the CS = Cons	L = M = N = 0 = P = Q = R = S = T = V = X = type	Moldable/Castable Plasticizer Dye/Pigment/Color Photographic/Repr and additives Electrodeposition Fuel and fuel add Explosive chemica Fragrance/Flavor Pollution control Functional fluids Metal alloy and a Rheological modif Other (specify)	als and additives chemicals chemicals s and additives additives fier
 [Mark (X) this have if	u attach		-1.	
r ,	Mark (X) this box if you	u attach a continua	tion	sneet.	

2.13 <u>CBI</u> [_]	Expected Product Types import, or process usi corporate fiscal year. import, or process for substance used during used captively on-site types of end-users for explanation and an example.	for each use, speceach use as a perceach use as a perceach use as a perceatage of as a percentage of each product type.	ance cify enta Als the	at any time after the quantity you ge of the total vo so list the quanti value listed unde	your current expect to manufacture clume of listed ty of listed substance er column by and the
	a.	b.		c.	d.
	Product Types ¹	% of Quantity Manufactured, Imported, or Processed	<u> </u>	% of Quantity Used Captively On-Site	Type of End-Users ² Not Applicable
٠	:		- -		
	¹ Use the following code	es to designate prod	 !us+		
	<pre>A = Solvent B = Synthetic reactant C = Catalyst/Initiator</pre>	/Accelerator/ er/Scavenger/ /Sequestrant /Degreaser modifier/Antiwear ier esive and additives	L = M = N = O = P = Q = R = T = U = V = X = X	Moldable/Castable Plasticizer Dye/Pigment/Color Photographic/Reprand additives Electrodeposition Fuel and fuel add Explosive chemical Fragrance/Flavor Pollution control Functional fluids Metal alloy and a Rheological modification (specify)	als and additives chemicals chemicals and additives additives
	² Use the following code I = Industrial CM = Commercial	CS = Cons	umer	of end-users:	
[_]	Mark (X) this box if you	u attach a continua	tion	sheet.	

Not Applicable Nat 1 11	a.	b.	c. Average %	d.
L = Moldable/Castable/Rubber and add B = Synthetic reactant	Product Type ¹	Final Product's Physical Form ²	Listed Substance	Type of End-User
1 Use the following codes to designate product types: A = Solvent B = Synthetic reactant C = Catalyst/Initiator/Accelerator/ Sensitizer D = Inhibitor/Stabilizer/Scavenger/ Antioxidant E = Analytical reagent F = Chelator/Coagulant/Sequestrant G = Cleanser/Detergent/Degreaser H = Lubricant/Friction modifier/Antiwear agent I = Surfactant/Emulsifier J = Flame retardant K = Coating/Binder/Adhesive and additives X = Gas B = Liquid B = Liquid C = Aqueous solution D = Paste E = Slurry F = Powder I = Surbological modes I = Surry H = Other (specify) Use the following codes to designate the type of end-users: I = Industrial C S = Consumer	Not Applicable	Not Applicable	Not Applicable	Not Applicab
1 Use the following codes to designate product types: A = Solvent B = Synthetic reactant C = Catalyst/Initiator/Accelerator/ Sensitizer D = Inhibitor/Stabilizer/Scavenger/ Antioxidant E = Analytical reagent F = Chelator/Coagulant/Sequestrant G = Cleanser/Detergent/Degreaser H = Lubricant/Friction modifier/Antiwear agent I = Surfactant/Emulsifier J = Flame retardant K = Coating/Binder/Adhesive and additives A = Gas B = Liquid C = Aqueous solution D = Paste C = Slurry F = Powder I = Surbosive chemicals and additives V = Metal alloy and additives V = Metal alloy and additives V = Rheological modifier K = Coating/Binder/Adhesive and additives X = Other (specify) 2 Use the following codes to designate the final product's physical form: A = Gas B = Liquid F 3 = Granules C = Aqueous solution F 4 = Other solid D = Paste G = Gel E = Slurry H = Other (specify) 3 Use the following codes to designate the type of end-users: I = Industrial C S = Consumer				
1 Use the following codes to designate product types: A = Solvent B = Synthetic reactant C = Catalyst/Initiator/Accelerator/ Sensitizer D = Inhibitor/Stabilizer/Scavenger/ Antioxidant E = Analytical reagent F = Chelator/Coagulant/Sequestrant G = Cleanser/Detergent/Degreaser H = Lubricant/Friction modifier/Antiwear agent I = Surfactant/Emulsifier J = Flame retardant K = Coating/Binder/Adhesive and additives A = Gas B = Liquid C = Aqueous solution D = Paste C = Slurry F = Powder I = Surbosive chemicals and additives V = Metal alloy and additives V = Metal alloy and additives V = Rheological modifier K = Coating/Binder/Adhesive and additives X = Other (specify) 2 Use the following codes to designate the final product's physical form: A = Gas B = Liquid F 3 = Granules C = Aqueous solution F 4 = Other solid D = Paste G = Gel E = Slurry H = Other (specify) 3 Use the following codes to designate the type of end-users: I = Industrial C S = Consumer				
1 Use the following codes to designate product types: A = Solvent B = Synthetic reactant C = Catalyst/Initiator/Accelerator/ Sensitizer D = Inhibitor/Stabilizer/Scavenger/ Antioxidant E = Analytical reagent F = Chelator/Coagulant/Sequestrant G = Cleanser/Detergent/Degreaser H = Lubricant/Friction modifier/Antiwear agent I = Surfactant/Emulsifier J = Flame retardant K = Coating/Binder/Adhesive and additives A = Gas B = Liquid C = Aqueous solution D = Paste C = Slurry F = Powder I = Surbosive chemicals and additives V = Metal alloy and additives V = Metal alloy and additives V = Rheological modifier K = Coating/Binder/Adhesive and additives X = Other (specify) 2 Use the following codes to designate the final product's physical form: A = Gas B = Liquid F 3 = Granules C = Aqueous solution F 4 = Other solid D = Paste G = Gel E = Slurry H = Other (specify) 3 Use the following codes to designate the type of end-users: I = Industrial C S = Consumer	:			
A = Solvent B = Synthetic reactant C = Catalyst/Initiator/Accelerator/	¹ Use the following			
I = Industrial CS = Consumer	B = Synthetic reac C = Catalyst/Initi Sensitizer D = Inhibitor/Stab Antioxidant E = Analytical rea F = Chelator/Coagu G = Cleanser/Deter H = Lubricant/Fric agent I = Surfactant/Emu J = Flame retardan K = Coating/Binder 2Use the following A = Gas B = Liquid C = Aqueous solution D = Paste E = Slurry F1 = Powder	ator/Accelerator/ silizer/Scavenger/ gent lant/Sequestrant gent/Degreaser tion modifier/Antiwear lsifier t /Adhesive and additive codes to designate the F2 = Crys F3 = Gran on F4 = Othe G = Gel H = Othe	<pre>M = Plasticizer N = Dye/Pigment/Colo 0 = Photographic/Rep</pre>	rant/Ink and add rographic chemic n/Plating chemic ditives als and additive chemicals l chemicals s and additives additives fier cal form:
Conda (Opocial)		CS = Cons	sumer	

2.15 CBI	Circ list	ele all applicable modes of transportation used to dele ed substance to off-site customers.	iver bull	c shipments	of the
[_]	Truc	k	ot Applio	able	
		car			
		e, Vessel			
		line			
		e			
		r (specify)No			
2.16 <u>CBI</u>	Or b	omer Use Estimate the quantity of the listed substa repared by your customers during the reporting year fo nd use listed (i-iv).	nce used or use un	by your cuader each ca	stomers tegory
l1	Cate	gory of End Use			
	i.	Industrial Products			
		Chemical or mixture	· Not Ap	plicable	kg/yr
		Article			kg/yr
	ii.	Commercial Products	•		_
		Chemical or mixture	. Not Ap	plicable	kg/yr
		Article	. Not Ap	plicable	kg/yr
	iii.	Consumer Products			
		Chemical or mixture	Not Ap	plicable	_ kg/yr
		Article	· Not Ap	plicable	_ kg/yr
	iv.	<u>Other</u>			
		Distribution (excluding export)	· Not Ap	plicable	kg/yr
		Export	· <u>Not Ap</u>	plicable	_ _ kg/yr
		Quantity of substance consumed as reactant			_ kg/yr
		Unknown customer uses	. Not Ap	plicable	kg/yr
]	Mark	(X) this box if you attach a continuation sheet.			

DADT	A CENEDAL DATA		
PARI	A GENERAL DATA Flexible	Slabstock Polyurethane Foam	Manufacturing
3.01 <u>CBI</u>	Specify the quantity purchased an for each major source of supply l The average price is the market v substance.	isted. Product trades are tre	ated as purchases.
r,	Source of Supply	Quant (kg	•
	The listed substance was manufact	ured on-site.	
	The listed substance was transfer different company site.	red from a	
	The listed substance was purchase a manufacturer or importer.	d directly from	000 \$2.11
	The listed substance was purchase distributor or repackager.	d from a	
	The listed substance was purchased producer.	d from a mixture	
3.02 CBI	Circle all applicable modes of tra	ansportation used to deliver the	he listed substance to
[_]	Truck	• • • • • • • • • • • • • • • • • • • •	(1
	Railcar		
	Barge, Vessel	• • • • • • • • • • • • • • • • • • • •	3
	Pipeline		4
	Plane	• • • • • • • • • • • • • • • • • • • •	5
	Other (specify)		

[_]	Mark (X)	this	box	if y	ou a	attach	а	continuation	sheet.				
										·	 	· · · · · · · · · · · · · · · · · · ·	 	

3.03	a.	Circle all applicable containers used to transport the listed substance to your
CBI		facility.
[_]		Bags 1
		Boxes 2
		Free standing tank cylinders 3
		Tank rail cars
		Hopper cars 5
		Tank trucks 6
		Hopper trucks 7
		Drums 8
•		Pipeline 9
		Other (specify)10
	b.	If the listed substance is transported in pressurized tank cylinders, tank rail cars, or tank trucks, state the pressure of the tanks.
		Tank cylinders
		Tank rail cars
		Tank trucks Applicable mmHg Not Applicable mmHg
		Applicable ming
		(X) this how if you attach a continuation that

of the mixture, the name	me of its supplier(s) ition by weight of th	orm of a mixture, list the or manufacturer(s), an es e listed substance in the rting year.	timate of the
Trade Name	Supplier or Manufacturer	Average % Composition by Weight (specify ± % precision)	Amount Processed (kg/yr)
Not Applicable	Not Applicable	Not Applicable	Not Applicable
	·		
·			
~~			
		•	

3.05 CBI	reporting year in the form	listed substance used as a mof a class I chemical, class by weight, of the listed subs	ss II chemical, or polymer, and
		Quantity Used (kg/yr)	<pre>% Composition by Weight of Listed Sub- stance in Raw Material (specify ± % precision)</pre>
	Class I chemical	1.304 MM	100%
	Class II chemical	<u> </u>	
	~~		
	Polymer		

SECTION	4	PHYSTCAL.	CHEMICAL.	PROPERTIES

If you are reporting on a mixture as defined in the glossary, reply to questions in Section 4 that are inappropriate to mixtures by stating "NA -- mixture."

For questions 4.06-4.15, if you possess any hazard warning statement, label, MSDS, or other notice that addresses the information requested, you may submit a copy or reasonable facsimile in lieu of answering those questions which it addresses.

ART	A PHYSICAL/CHEMICAL DAT	FA SUMMARY		
.01 :BI	substance as it is manu substance in the final	rity for the three major ufactured, imported, or p product form for manufac or at the point you begin	processed. Measure to cturing activities. a	the purity of the
—,		Manufacture	Import	Process
	Technical grade #1	% purity	% purity	99.5 % purity
	Technical grade #2	% purity	% purity	% purity
	m			0/
	_	% purity		
.02	1 Major = Greatest quant Submit your most recent substance, and for ever an MSDS that you develo		manufactured, import ety Data Sheet (MSDS) the listed substanced by a different sou	for the listed
.02	1 Major = Greatest quant Submit your most recent substance, and for ever an MSDS that you develo version. Indicate whet appropriate response.	tity of listed substance Tly updated Material Safe Try formulation containing Try ped and an MSDS develope Ther at least one MSDS ha	manufactured, importery Data Sheet (MSDS); the listed substanced by a different sou	for the listed e. If you possess cree, submit your circling the
.02	1 Major = Greatest quant Submit your most recent substance, and for ever an MSDS that you develor version. Indicate whet appropriate response. Yes	city of listed substance cly updated Material Safe cy formulation containing oped and an MSDS develope ther at least one MSDS ha	manufactured, imported by a different sounds been submitted by	for the listed e. If you possess rce, submit your circling the
.02	1 Major = Greatest quant Submit your most recent substance, and for ever an MSDS that you develor version. Indicate whet appropriate response. Yes	tity of listed substance Tly updated Material Safe Try formulation containing Try ped and an MSDS develope Ther at least one MSDS ha	manufactured, imported by a different sounds been submitted by	for the listed e. If you possess rce, submit your circling the
.02	1 Major = Greatest quant Submit your most recent substance, and for ever an MSDS that you developersion. Indicate whet appropriate response. Yes	city of listed substance cly updated Material Safe cy formulation containing oped and an MSDS develope ther at least one MSDS ha	manufactured, import ety Data Sheet (MSDS) g the listed substance ed by a different sou as been submitted by	for the listed see. If you possess arce, submit your circling the
.02	1 Major = Greatest quant Submit your most recent substance, and for ever an MSDS that you develo version. Indicate whet appropriate response. Yes	city of listed substance cly updated Material Safe cry formulation containing oped and an MSDS develope ther at least one MSDS ha	manufactured, import ety Data Sheet (MSDS) the listed substance d by a different sou as been submitted by company or by a dif	for the listed e. If you possess rce, submit your circling the

[X] Mark (X) this box if you attach a continuation sheet.

Dow Chemical U.S.A.* Midland, MI 48674 Emergency Phone: 517-636-4400

Product Code: 92098

Page: 1

PRODUCT NAME: VORANATE (R) T-80 TYPE II TOLUENE DIISOCYANATE

Effective Date: 12/13/88 Date Printed: 05/03/89 MSD: 000609

INGREDIENTS: (% w/w, unless otherwise noted) 1.

Toluene-2,4-diisocyanate (TDI)

CAS# 000584-84-9

80%

Toluene-2,6-diisocyanate

CAS# 000091-08-7

20%

This document is prepared pursuant to the OSHA Hazard Communication Standard (29 CFR 1910.1200). In addition, other substances not 'Hazardous' per this OSHA Standard may be listed. Where proprietary ingredient shows, the identity may be made available as provided in this standard.

2. PHYSICAL DATA:

BOILING POINT: 250C (482F) VAP PRESS: 0.01 mmHg @ 20C

VAP DENSITY: 6.0

SOL. IN WATER: Insoluble SP. GRAVITY: 1.22 @ 25/15.5C

APPEARANCE: Water white to pale yellow liquid.

ODOR: Sharp pungent odor.

3. FIRE AND EXPLOSION HAZARD DATA:

FLASH POINT: 127C (260F) METHOD USED: PMCC, ASTM D-93

FLAMMABLE LIMITS

LFL: Not determined UFL: Not determined

EXTINGUISHING MEDIA: Carbon dioxide, dry chemical, or foam. If water is used, it should be in very large quantity. The reaction between water and hot isocyanate may be vigorous.

FIRE & EXPLOSION HAZARDS: Down-wind personnel must be evacuated. Do not reseal contaminated containers since pressure build-up may cause rupture. Fire point: 146C (295F).

FIRE-FIGHTING EQUIPMENT: People who are fighting isocyanate fires must be protected against nitrogen oxide fumes and isocyanate vapors by wearing positive pressure self-contained breathing

(Continued on Page 2)

- (R) Indicates a Trademark of The Dow Chemical Company
- * An Operating Unit Of The Dow Chemical Company

Dow Chemical U.S.A.* Midland, MI 48674 Emergency Phone: 517-636-4400

Product Code: 92098 Page: 2

PRODUCT NAME: VORANATE (R) T-80 TYPE II TOLUENE DIISOCYANATE

Effective Date: 12/13/88 Date Printed: 05/03/89 MSD: 000609

3. FIRE AND EXPLOSION HAZARD DATA: (CONTINUED)

apparatus and full protective clothing.

4. REACTIVITY DATA:

STABILITY: (CONDITIONS TO AVOID). Stable when stored under recommended storage conditions. Store in a dry place at temperatures between 18-41C (65-105F).

INCOMPATIBILITY: (SPECIFIC MATERIALS TO AVOID) Water, acid, base, alcohols, metal compounds, surface active materials. Avoid water as it reacts to form heat, CO2 and insoluble urea. The combined effect of the CO2 and heat can produce enough pressure to rupture a closed container.

HAZARDOUS DECOMPOSITION PRODUCTS: Isocyanate vapor and mist, carbon dioxide, carbon monoxide, nitrogen oxides and traces of hydrogen cyanide.

HAZARDOUS POLYMERIZATION: May occur with incompatible reactants, especially strong bases, water or temperatures over 41C (105F).

5. ENVIRONMENTAL AND DISPOSAL INFORMATION:

ACTION TO TAKE FOR SPILLS/LEAKS:

Evacuate and ventilate spill area, dike spill to prevent entry into water system, wear full protective equipment including respiratory equipment during clean up.

Major spill: Call Dow Chemical U.S.A. (409) 238-2112. If transportation spill involved call CHEMTREC (800) 424-9300. If temporary control of isocyanate vapor is required a blanket of protein foam (available at most fire departments) may be placed over the spill. Large quantities may be pumped into closed but not sealed containers for disposal.

Minor spill: Absorb the isocyanate with sawdust or other absorbent and shovel into open top containers. Do not make pressure tight. Transport to a well-ventilated area (outside) and treat with neutralizing solution consisting of a mixture of

(Continued on Page 3)

(R) Indicates a Trademark of The Dow Chemical Company

* An Operating Unit Of The Dow Chemical Company

Dow Chemical U.S.A.* Midland, MI 48674 Emergency Phone: 517-636-4400

Product Code: 92098

Page: 3

PRODUCT NAME: VORANATE (R) T-80 TYPE II TOLUENE DIISOCYANATE

Effective Date: 12/13/88 Date Printed: 05/03/89 MSD: 000609

5. ENVIRONMENTAL AND DISPOSAL INFORMATION: (CONTINUED)

water and 3-8% concentrated ammonium hydroxide or 5-10% sodium carbonate. Add about 10 parts of neutralizer per part of isocyanate with mixing. Allow to stand for 48 hours letting evolved carbon dioxide to escape.

Clean-up: Decontaminate floor using water/ammonia solution with 1-2% added detergent letting stand over affected area for at least 10 minutes. Cover mops and brooms used for this with plastic and dispose properly (often by incineration).

DISPOSAL METHOD: Follow all federal, state and local regulations. Liquids are usually incinerated in a proper facility. Solids are usually also incinerated or landfilled. Empty drums should be filled with water. Let drum stand unsealed for 48 hours. Before disposal drums should be drained, triple rinsed, and holed to prevent reuse. Dispose of drain and rinse fluid according to federal, state and local laws and regulations. The most commonly accepted method is in an approved wastewater treatment facility. Drums should be disposed of in accordance with federal, state and local laws and regulations. Commonly accepted methods for disposal of plastic drums are disposal in an approved landfill after shredding or incineration in an approved industrial incinerator or other appropriate incinerator facility. Steel drums are commonly disposed in an approved landfill after crushing or in accordance with other approved procedures.

6. HEALTH HAZARD DATA:

EYE: May cause pain, severe eye irritation and moderate corneal injury. Vapors may irritate eyes.

SKIN CONTACT: Prolonged or repeated exposure may cause severe irritation, even a burn. Skin contact may result in allergic reaction even though it is not expected to result in absorption of amounts sufficient to cause other adverse effects.

SKIN ABSORPTION: The LD50 for skin absorption in rabbits is >9400 mg/kg.

(Continued on Page 4)

(R) Indicates a Trademark of The Dow Chemical Company

^{*} An Operating Unit Of The Dow Chemical Company

Dow Chemical U.S.A.* Midland, MI 48674 Emergency Phone: 517-636-4400

Product Code: 92098

PRODUCT NAME: VORANATE (R) T-80 TYPE II TOLUENE DIISOCYANATE

Effective Date: 12/13/88 Date Printed: 05/03/89 MSD: 000609

6. HEALTH HAZARD DATA: (CONTINUED)

INGESTION: Single dose oral toxicity is low. The oral LD50 for rats is 5800 mg/kg. Ingestion may cause gastrointestinal irritation or ulceration.

INHALATION: Excessive vapor concentrations are attainable and could be hazardous on single exposure. Single and repeated excessive exposure may cause severe irritation to upper respiratory tract and lungs (choking sensation, chest tightness), respiratory sensitization, decreased ventilatory capacity, liver effects, cholinesterase depression, gastrointestinal distress and/or neurologic disorders. The 4-hour LC50 for TDI for rats is 13.9 ppm.

SYSTEMIC & OTHER EFFECTS: Based on available data, repeated exposures are not anticipated to cause any additional significant adverse effects. For hazard communication purposes under OSHA standard 29 CFR Part 1910.1200, this chemical is listed as a potential carcinogen by Nat'l. Tox. Program and IARC. An oral study in which high doses of TDI were reported to cause cancer in animals has been found to contain numerous deficiencies which compromise the validity of the study. TDI did not cause cancer in laboratory animals exposed by inhalation, the most likely route of exposure. Birth defects are unlikely. Exposures having no effect on the mother should have no effect on the fetus. Did not cause birth defects in animals; other effects were seen in the fetus only at doses which caused toxic effects to the mother. Results of in vitro ("test tube") mutagenicity tests have been inconclusive.

7. FIRST AID:

EYES: Irrigate with flowing water immediately and continuously for 15 minutes. Consult medical personnel.

SKIN: In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Call a physician if irritation persists. Wash clothing before reuse. Destroy contaminated shoes.

INGESTION: Do not induce vomiting. Call a physician and/or

(Continued on Page 5)

(R) Indicates a Trademark of The Dow Chemical Company

* An Operating Unit Of The Dow Chemical Company

Dow Chemical U.S.A.* Midland, MI 48674 Emergency Phone: 517-636-4400

Product Code: 92098 Page: 5

PRODUCT NAME: VORANATE (R) T-80 TYPE II TOLUENE DIISOCYANATE

Effective Date: 12/13/88 Date Printed: 05/03/89 MSD: 000609

7. FIRST AID: (CONTINUED)

transport to emergency facility immediately.

INHALATION: Remove to fresh air. If not breathing, give mouthto-mouth resuscitation. If breathing is difficult, give oxygen. Call a physician.

NOTE TO PHYSICIAN: May cause tissue destruction leading to stricture. If lavage is performed, suggest endotracheal and/or esophagoscopic control. If burn is present, treat as any thermal burn, after decontamination. No specific antidote. Supportive care. Treatment based on judgment of the physician in response to reactions of the patient. The manifestations of the respiratory symptoms, including pulmonary edema, resulting from acute exposure may be delayed. May cause respiratory sensitization. Cholinesterase inhibition has been noted in human exposure but is not of benefit in determining exposure and is not correlated with signs of exposure.

8. HANDLING PRECAUTIONS:

EXPOSURE GUIDELINE(S): OSHA PEL is 0.02 ppm as a ceiling limit for toluene 2,4-diisocyanate. ACGIH TLV is 0.005 ppm; 0.02 ppm STEL for toluene 2,4-diisocyanate. Dow Industrial Hygiene Guide is 0.02 ppm as a ceiling limit for toluene diisocyanate.

VENTILATION: Provide general and/or local exhaust ventilation to control airborne levels below the exposure guidelines.

RESPIRATORY PROTECTION: Atmospheric levels should be maintained below the exposure guideline. When respiratory protection is required for certain operations, use an approved supplied-air respirator. For emergency and other conditions where the exposure guideline may be greatly exceeded, use an approved positive-pressure self-contained breathing apparatus.

SKIN PROTECTION: Use protective clothing impervious to this material. Selection of specific items such as gloves, boots, apron, or full-body suit will depend on operation. Remove contaminated clothing immediately, wash skin area with soap and water, and launder clothing before reuse. Safety shower should

(Continued on Page 6)

- (R) Indicates a Trademark of The Dow Chemical Company
- * An Operating Unit Of The Dow Chemical Company

Dow Chemical U.S.A.* Midland, MI 48674 Emergency Phone: 517-636-4400

Product Code: 92098 Page: 6

PRODUCT NAME: VORANATE (R) T-80 TYPE II TOLUENE DIISOCYANATE

Effective Date: 12/13/88 Date Printed: 05/03/89 MSD: 000609

8. HANDLING PRECAUTIONS: (CONTINUED)

be located in immediate work area.

EYE PROTECTION: Use chemical goggles. If vapor exposure causes eye irritation, use a full-face, supplied-air respirator. Eye wash fountain should be located in immediate work area.

9. ADDITIONAL INFORMATION:

REGULATORY REQUIREMENTS:

SARA HAZARD CATEGORY: This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

An immediate health hazard A delayed health hazard A reactive hazard

SPECIAL PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE: Warning properties of this material (irritation of eyes, nose and throat) not adequate to prevent chronic overexposure from inhalation. This material can produce asthmatic sensitization upon either single inhalation exposure to a relatively high concentration or upon repeated inhalation exposure to lower concentrations. Exposures to vapors of heated TDI can be extremely dangerous. (Have TDI neutralizer available for spills.)

MSDS STATUS: Revised Section 9

SARA 313 INFORMATION:

This product contains the following substances subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372:

(Continued on Page 7)

- (R) Indicates a Trademark of The Dow Chemical Company
- * An Operating Unit Of The Dow Chemical Company

Dow Chemical U.S.A.* Midland, MI 48674 Emergency Phone: 517-636-4400

Product Code: 92098

Page: 7

PRODUCT NAME: VORANATE (R) T-80 TYPE II TOLUENE DIISOCYANATE

Effective Date: 12/13/88 Date Printed: 05/03/89

MSD: 000609

9. ADDITIONAL INFORMATION: (CONTINUED)

CHEMICAL NAME		CONCENTRATION	
TOLUENE-2,6-DIISOCYANATE	000091-08-7	20	%
TOLUENE-2,4-DIISOCYANATE	000584-84-9	80	%

⁽R) Indicates a Trademark of The Dow Chemical Company
The Information Herein Is Given In Good Faith, But No Warranty,
Express Or Implied, Is Made. Consult The Dow Chemical Company
For Further Information.

^{*} An Operating Unit Of The Dow Chemical Company



MATERIAL SAFETY DATA

B

OCEAN® Network
EMERGENCY PHONE 1-800-OLIN-911

SECTION I - IDENTIFICATION

MSDS FILE 563

CHEMICAL NAME & SYNONYMS Toluene Diisocyanate 80-2	20		
CHEMICAL FAMILY Isocyanate	FORMULA C ₉ H ₆ N ₂ O ₂	PRODUCT TDI 80-20	
DESCRIPTION Clear colorle pungent odor	CAS NO. 26471-62-5		

SECTION II - NORMAL HANDLING PROCEDURES

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE

Harmful if swallowed. Avoid contact with eyes, skin or clothing. Upon contact with skin or eyes, wash off with water. Avoid breathing mist or vapor. Protect against physical damage. Store in a cool, dry, well-ventilated place, away from areas where a fire hazard may be acute. Dutside or detached storage is preferred. Blanket storage tanks with inert gas (nitrogen) or dry air. Separate from oxidizing materials.

PROTEC	TIVE EQUIPMENT	VENTILATION REQUIREMENTS
EYES		As required to keep airborne concentrations below TLV
GLOVES	Rubber, NBR or PVA	below 120
OTHER	Coveralls, impervious footwear	

SECTION III - HAZARDOUS INGREDIENTS

BASIC MATERIAL	OSHA PEL	LD50	LC50	SIGNIFICANT EFFECTS
*Toluene-2,4-diisocyanate (80%)	0.02 ppm ceiling	5.8 g/kg (rat)	10 ppm/4 hrs	Skin, eye, mucous membrane irritation.
CAS No.: 584-84-9			(mouse)	Pulmonary irritant. Allergic sensitization to skin and respiratory tract. May cause asthma attacks.
*Toluene-2,6-diisocyanate(20%),CAS No.:91-08-7	None established	No data	11 ppm/4 hrs-mouse	Irritation

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

FLASH POINT 270°F COC	OSHA CLASSIFICATION Not Regulated	FLAMMABLE LOWER EXPLOSIVE 0.9%	UPPER
METHOD	(Ignitable)	LIMIT 0.9%	9.5%
EXTINGUISHING MEDIA Water, containers cool.	arbon dioxide or dry chemical. Use wate	r to keep the exposed	
SPECIAL FIRE HAZARD & FIRE F	IGHTING PROCEDURES Use NIOSH/MSHA approparatus when any material is involved in	ved positive pressure	

SECTION V - HEALTH HAZARD DATA

	HOLD I			n STEL	- 2.4 T	DI (ACG	IH 198	37-88)					
YMPT	TOMS OF	OVER	EXPOSE	RE Ma	y cause	irrita	tion	to eyes,			stomach,	skin.	Allergic
seņs	<u>itizat</u>	ion to	skin a	and res	pirator	y tract	. May	cause a	isthma a	ttacks			
					EM	ERGENCY	FIRS	T-AID PR	OCEDURE	S			
KIN	Immed	iately	flush	thorou	ahlv wi	th water	r for	15 minu	ites, ca	ll a phy	sician.		
													
EYES	Immed	iatelv	flush	thorou	ahlv wi	th water	r for	15 minu	ites, ca	lla phy	sician.		
		,	. ,		9,								
***		T		4-4-1. 3									
INGES	STION	ımmecii	ately c	irink i	arge qu	antitie	SOT	water to	dilute	•			

INHALATION Immediately remove victim to fresh air. Call a physician.

SECTION VI - TOXICOLOGY (PRODUCT)

ACUTE ORAL LD 50 5.8 g/kg (rats). Harmful if swallowed.

ACUTE DERMAL LD 50 > 2 g/kg (rabbits) ACUTE INHALATION LC 50 10 ppm/4 hrs (mouse)

CARCINOGENICITY Oral Exposure-Positive NTP Bioassi MUTAGENICITY Not known to be mutagenic EYE IRRITATION Irritation and/or burns PRIMARY SKIN IRRITATION Irritation and/or burns

PRINCIPAL ROUTES OF ABSORPTION

Inhalation, dermal contact

EFFECTS OF ACUTE EXPOSURE May cause irritation to lungs, eyes, throat, stomach, skin. Allergic sensitization of skin and respiratory tract. Corneal injury may occur.

EFFECTS OF CHRONIC EXPOSURE Damage/allergic sensitization to lungs. Inhalation studies indicate not carcinogenic. Carcinogenic risk from industrial use is not significant.

SECTION VII - SPILL AND LEAKAGE PROCEDURES (CONTROL PROCEDURES)

ACTION FOR MATERIAL RELEASE OR SPILL

Wear NIOSH/MSHA approved positive pressure supplied air respirator. Follow OSHA regulations for respirator use (see 29 CFR 1910.134). Wear goggles, coveralls and impervious gloves and boots. Add dry non-combustible absorbent, sweep up material and place in an approved DOT container. Add an equal amount of neutralizing solution to the container (90-95% water, 5-10% ammonia). Clean remaining surfaces with neutralizing solution and add this to container. Isolate container in a well-ventilated place and do not seal for 24 hrs. Ammonia vapors may be generated until solution is neutralized. Wash all contaminated clothing before reuse. In the event of a large spill use the telephone number shown on the front of this sheet.

TRANSPORTATION EMERGENCY, CONTACT CHEMTREC 800-424-9300

THE MIXTURE OR TRADE NAME PRODUCT HEREIN CONTAINS A TOXIC CHEMICAL(S) SUBJECT TO THE REPORTING REQUIREMENTS OF SECTION 313 OF TITLE III OF THE SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT OF 1986 AND 40 CFR PART 372. THE SARA 313 CHEMICALS ARE LISTED IN SECTION III AND ARE INDICATED BY AN ASTERISK (*).

SECTION VIII - SHIPPING DATA

D.O.T. Toluene diisocyanate Poison B UN 2078

SECTION IX - REACTIVITY DATA

HAZARDOUS MAY OCCUR STABLE X UNSTABLE AT **POLYMERIZATION** WILL NOT OCCUR CONDITIONS TO AVOID Water or incompatible materials in a closed system, excess heat

INCOMPATIBILITY (MATERIAL TO AVOID) Acids, bases and alcohols, surface active materials

ATTN: DEPT HANDLING MATL SAFETY DATA SHEETS

PA 19013

HAZARDOUS DECOMPOSITION PRODUCTS

Carbon monoxide, nitrogen oxides, hydrogen cyanide

SECTION X - PHYSICAL DATA

	MELTING POINT 53-56°F	VAPOR PRESSURE .O1mmHg, 20°C	VOLATILES No data
	BOILING POINT 484°F	SOLUBILITY IN WATER Insoluble	EVAPORATION RATENO data
	SPECIFIC GRAVITY(H20=1) 1.22	PH No data	VAPOR DENSITY(AIR=1)6.0
- 1		- 	

INFORMATION: FURNISHED TO

SCOTFOAM CORP 1500 E 2ND STREET

EDDYSTONE

81353002 FURNISHED BY DATE APRIL 13, 1989

Department of Environmental Hygiene and Toxicology (203) 789-5436



120 Long Ridge Road, Stamford, Connecticut 06904

OCEAN® Network **EMERGENCY PHONE 1-800-OLIN-911**

MATERIAL SAFETY | BASE Corporation Chemicals Division 100 Cherry Hill Road, Parsippany, New Jersey 07054, (201) 316-3000

DATA SHEET

HMIS: H4 F1 R1



PRODUCT NUMBER: 585621 LUPRANAT	E* T80-Type 1						
	SECTION	1	*Registered Trademark				
TRADE NAME: LUPRANATE* T80-Type 1							
CHEMICAL NAME: Toluene Diisocyanate							
SYNONYMS: TDI; Tolylene Diisocyanate FORMULA: CH,C,H, (NCO),							
CHEMICAL FAMILY: Aromatic Isocyanates MOL. WGT.: 174.16							
SECTION	VII - INGF	REDIEN	TS				
COMPONENT	CAS NO.	%	PEL/TLV - SOURCE				
LUPRANATE* T80-Type 1 Contains:		100	Not established				
2,4 Toluene Diisocyanate	584-84-9	80	O.005 ppm, ACGIH O.02 ppm STEL, ACGIH O.02 ppm Ceiling, OSHA				
2.5 Toluene Diisocyanate	91-08-7	20					
SARA Title III Sect. 313: Listed. All components are in TSCA inventory.							
SECTION I	II - PHYSI	CAL D	ATA				
BOILING/MELTING POINT @760 mm Hg: 484°F	/ N/A	pH: N/	A				
VAPOR PRESSURE mm Hg @20 C: 0.025		Vapor I	Density (Air=1): 6.0				
SPECIFIC GRAVITY OR BULK DENSITY: 1.22	2	Freezi	ng Point: 51.8-53.6°F				
SOLUBILITY IN WATER: Water reacts							
APPEARANCE: Colorless liquid	ODOR: Pungent		INTENSITY: Strong				
SECTION IV - FIRE A	ND EXPLO	SION	HAZARD DATA				
FLASH POINT (TEST METHOD): 270°F TAG	Open Cup		AUTOIGNITION TEMP: >620°F				
FLAMMABILITY LIMITS IN AIR (% BY VOL)	LOWER: 0.9	%	UPPER: 9.5%				
EXTINGUISHING Use water fog, foam	or CO2 exting	uishing n	nedia.				
SPECIAL Personnel engaged in protected against response isocyanate vapors.	nitrogen dioxid	e fumes a	as well as				
UNUSUAL FIRE breathing apparatus AND EXPLOSION Avoid water contami HAZARDS areas; carbon dioxi	and turnout g nation in clos de gas is gene	ear. ed contai rated.	ners or confined				

EMERGENCY TELEPHONE NUMBER

CHEMTREC 800-424-9300

201-316-3000

THIS NUMBER IS AVAILABLE DAYS, NIGHTS, WEEKENDS, AND HOLIDAYS

SECTION V - HEALTH DATA

TOXICOLOGICAL TEST DATA:

LUPRANATE* T80-Type 1

RESULT:

2,4 Toluene Diisocyanate

Rat, Oral LD50 Mouse, Inhalation LC50 Severe eye and skin irritant, sensitizer 5.8 g/kg. 10 ppm/4H

EFFECTS OF OVEREXPOSURE:

The primary routes of exposure to this material are eye or skin contact, and inhalation.

Inhalation of the vapors causes severe irritation to lungs, and pulmonary edema can occur after a serious vapor exposure. Liquid contact causes serious skin and eye burns. Pulmonary sensitization can occur in some individuals leading to asthma-type spasms of the bronchial tubes and difficulty in breathing. Preclude from exposure those individuals having a history of respiratory illness, asthmatic conditions, eye damage or TDI sensitization. Recent studies indicate that overexposure may be associated with chronic lung impairment. In a National Toxicology Program (NTP) study, TDI was carcinogenic when given orally to rats and mice at maximum tolerated doses. TDI was not carcinogenic to rats in a two-year inhalation study. Based on the results of the oral study. TDI was included in the NTP Annual Report on Carcinogens.

FIRST AID PROCEDURES:

Existing medical conditions aggravated by exposure to this material: Pulmonary disorders.

Eyes-Immediately wash eyes with running water for 15 minutes. Get immediate medical attention.

Skin-Wash affected areas with water while removing contaminated clothing. Get immediate medical attention. Launder contaminated clothing before reuse.

Ingestion-If swallowed, DO NOT INDUCE VOMITING. Dilute with water or milk and get immediate medical attention. Never give fluids or induce vomiting if the victim is unconscious or having convulsions. Inhalation-Move to fresh air. Aid in breathing, if necessary, and get

immediate medical attention.

SECTION VI - REACTIVITY DATA

STABILITY:

Stable.

CONDITIONS TO AVOID:

Avoid temperatures >40°C for extended periods of time.

CHEMICAL INCOMPATIBILITY:

Water, basic compounds, alcohols, acids, amines.

HAZARDOUS DECOMPOSITION PRODUCTS:

TDI vapors, NOx, CO and HCN.

HAZARDOUS POLYMERIZATION:

May occur.

Avoid contamination with moisture

and other products that react with isocyanates.

CONDITIONS TO AVOID: CORROSIVE TO METAL:

OXIDIZER: No

SECTION VII - SPECIAL PROTECTION

RESPIRATORY PROTECTION:

NIOSH/MSHA approved respiratory equipment for transfer operations or escape. Self-contained breathing apparatus if the P.E.L. is exceeded, or in confined areas or if a leak occurs.

EYE PROTECTION:

Wear fitted goggles or face shield and safety glasses.

PROTECTIVE CLOTHING: Rubber gloves, coveralls, boots and rubber must be cleaned after each use. Hardhat for head protection. Rubber gloves, coveralls, boots and rubber apron which

VENTILATION:

Use local exhaust wherever vapors are generated.

OTHER:

Maintain work area below P.E.L. Vented vapors should be scrubbed through carbon filters or other similarly effective medias.

SECTION VIII - ENVIRONMENTAL DATA **ENVIRONMENTAL TOXICITY DATA:** Aquatic toxicity rating: TLm 96: 10 ppm - 1 ppm. SPILL AND LEAK PROCEDURES: LUPRANATE* T80 is a RCRA-regulated product. Wear protective clothing, evacuate all not involved in the cleanup. For minor spills, absorb with absorbent and containerize into open top drums. Decontaminate spill area with a mixture of 90% water, 8% concentrated ammonia and 2% detergent. HAZARDOUS SUBSTANCE SUPERFUND: Yes RQ (lbs): WASTE DISPOSAL METHOD: Dispose of waste in a RCRA-permitted facility. Incinerate or landfill in a RCRA-permitted facility. HAZARDOUS WASTE 40CFR261: Yes HAZARDOUS WASTE NUMBER: U 223 CONTAINER DISPOSAL: Containers should be neutralized with liquid decontaminant. Empty containers, containing less than 1" of residue, may be landfilled. If containers are not empty, they must be disposed as a hazardous waste in a RCRA-licensed facility. SECTION IX - SHIPPING DATA D.O.T. PROPER SHIPPING NAME (49CFR172.101-102) HAZARDOUS SUBSTANCE (49CFR CERCLA LIST) Toluene Diisocyanate REPORTABLE QUANTITY (RQ) 100 lb D.O.T. HAZARD CLASSIFICATION (CFR172.101-102) PRIMARY **SECONDARY** Poison B D.O.T. LABELS REQUIRED (49CFR172.101-102) D.O.T. PLACARDS POISON CONSTITUENT (49CFR172.203(K)) REQUIRED (CFR172.504) Poison BULK ONLY Poison-2078 BILL OF LADING DESCRIPTION Toluene Diisocyanate-Poison B-UN 2078 RQ 100 lbs. *** Placarded: POISON *** CC NO. 190 UN/NA CODE 2078

WHILE BASE CORPORATION BELIEVES THE DATA SET FORTH HEREIN ARE ACCURATE AS OF THE DATE HEREOF. BASE CORPORATION MAKES NO WARRANTY WITH RESPECT THERETO AND EXPRESSLY DISCLAIMS ALL LIABILITY FOR RELIANCE THEREON. SUCH DATA ARE OFFERED SOLELY FOR YOUR CONSIDERATION, INVESTIGATION, AND VERIFICATION.

UPDATED:

DATE PREPARED:

4 / 17 / 86

5 / 16 / 88

SECTION X - PRODUCT LABEL

LUPRANATE* T80-Type 1

DANGER: POISON HARMFUL IF INHALED.

CONTACT WITH EYES AND SKIN RESULTS IN SERIOUS BURNS. INHALATION OF VAPORS CAUSES SEVERE IRRITATION TO LUNGS. PULMONARY EDEMA MAY OCCUR. PULMONARY SENSITIZATION CAN OCCUR IN SOME INDIVIDUALS, LEADING TO ASTHMA-TYPE SPASMS OF THE BRONCHIAL TUBES AND DIFFICULTY IN BREATHING. INDIVIDUALS WITH A HISTORY OF RESPIRATORY ILLNESS, ASTHMATIC CONDITIONS, EYE DAMAGE OR TDI SENSITIZATION SHOULD NOT BE EXPOSED TO THIS PRODUCT.

IN AN NTP STUDY, TDI WAS CARCINOGENIC TO RODENTS GIVEN HIGH ORAL DOSES AND IS INCLUDED IN THE NTP ANNUAL REPORT ON CARCINOGENS. TDI WAS NOT CARCINOGENIC TO RATS IN A TWO-YEAR INHALATION STUDY.

Use with local exhaust. Wear an approved respirator or self-contained breathing apparatus, fitted goggles or face shield and safety glasses, rubber gloves, coveralls, boots, apron and other protective clothing as necessary to prevent contact.

FIRST AID:

Eyes-Immediately wash eyes with running water for 15 minutes.

Get immediate medical attention.

Skin-Wash affected areas with water while removing contaminated clothing. Get immediate medical attention. Launder contaminated clothing before reuse.

Ingestion-If swallowed, DO NOT INDUCE VOMITING. Dilute with water or milk and get immediate medical attention. Never give fluids or induce vomiting if the victim is unconscious or having convulsions.

Inhalation-Move to fresh air. Aid in breathing, if necessary, and get immediate medical attention.

HANDLING AND STORAGE: Keep containers closed and store in a well-ventilated place. Outage of container should be filled with dry inert gas at atmospheric pressure to avoid reaction with moisture. Contamination by moisture or basic compounds can cause dangerous pressure buildup in closed container. Store Store above 60 F to prevent freezing and isomer separation. If solidified, do not exceed 95 F while thaving to prevent discoloration. Mix before using.

IN CASE OF SPILLS OR LEAKS: Material is a RCRA-regulated product. Spills should be contained, absorbed and placed in suitable containers for disposal in a RCRA-licensed facility.

IN CASE OF FIRE: Use water fog, foam or CO2 extinguishing media. Firefighters should be equipped with self-contained breathing apparatus and turnout gear for protection against TDI vapors and toxic decomposition products.

EMPTY CONTAINERS: All labeled precautions must be observed when handling, storing and transporting empty containers due to product residues. Do not reuse this container unless it is professionally cleaned and reconditioned.

DISPOSAL: Spilled material, unused contents and empty containers must be disposed of in accordance with local, state and federal regulations. Refer to our Material Safety Data Sheet for specific disposal instructions.

IN CASE OF CHEMICAL EMERGENCY: Call CHEMIREC day or night for assistance and information concerning spilled material, fire, exposure and other chemical accidents 800-424-9300.

ATTENTION: This product is sold solely for use by industrial institutions. Refer to our Technical Bulletin and Material Safety Data Sheet regarding safety, usage, applications, hazards, procedures and disposal of this product. Consult your supervisor for additional information.

FOR INDUSTRY USE ONLY. CAS No.: 584-84-9; 91-08-7.

Proper Shipping Name: Toluene Diisocyanate, Poison B - UN 2078 RQ

Made in USA. Polymers 0488



Mobay Corporation

MOBAY CORPORATION Polyurethane Division Mobay Road Pittsburgh, PA 15205-9741

ISSUE DATE **SUPERSEDES** 3/20/89 1/2/89

TRANSPORTATION EMERGENCY: CALL CHEMTREC TELEPHONE NO: 800-424-9300; DISTRICT OF COLUMBIA: 202-483-7616 MOBAY NON-TRANSPORTATION EMERGENCY NO.: (412) 923-1800

PRODUCT IDENTIFICATION

PRODUCT NAME..... Mondur TD PRODUCT CODE NUMBER....: E-001

CHEMICAL FAMILY....: Aromatic Isocyanate

CHEMICAL NAME...... Toluene Diisocyanate (TDI)

SYNONYMS....: Benzene, 1, 3-Diisocyanato Methyl-

CAS NUMBER....: 26471-62-5

T.S.C.A. STATUS....: This product is listed on the TSCA Inventory.

OSHA HAZARD COMMUNICATION

STATUS..... This product is hazardous under the criteria of

the Federal OSHA Hazard Communication Standard 29 CFR 1910.1200.

CHEMICAL FORMULA..... C9H6N202

II. HAZARDOUS INGREDIENTS

COMPONENTS:	%:	OSHA-PEL	ACGIH-TLV
2,4-Toluene Diisocyanate* (TDI) CAS# 584-84-9	65	0.02 ppm STEL 0.005 ppm 8HR TWA	0.005 ppm TWA 0.02 ppm STEL
2,6-Toluene Diisocyanate* (TDI) CAS# 91-08-7	35	Not Established	Not Established

^{*}For Section 302 and 313 SARA information refer to Page 6, Section IX, SARA.

III. PHYSICAL DATA

APPEARANCE....: Liquid

COLOR....: Water White to Pale Yellow

ODOR.... Sharp, Pungent

ODOR THRESHOLD..... Greater than TLV of 0.005 ppm

MOLECULAR WEIGHT....:

MELT POINT/FREEZE POINT...: Approx. 55°F (13°C) for TDI
BOILING POINT...... Approx. 484°F (251°C) for TDI
VAPOR PRESSURE....... Approx. 0.025 mm Hg @ 77°F (25°C) for TDI

VAPOR DENSITY (AIR=1)....: 6.0 for TDI Not Applicable 1.22 @ 77 F (25 °C) SPECIFIC GRAVITY....:

BULK DENSITY....: 10.18 lbs/gal

SOLUBILITY IN WATER...... Not Soluble. Reacts slowly with water at normal

room temperature to liberate CO2 gas. % VOLATILE BY VOLUME....: Negligible

> Product Code: E-001 Page 1 of 8

IV. FIRE & EXPLOSION DATA

FLASH POINT OF(OC)...... 260°F (127°C) Pensky Martens Closed Cup FLAMMABLE LIMITS -0.9% for TDI 9.5% for TDI EXTINGUISHING MEDIA.....: Dry chemical (e.g. monoammonium phosphate, potassium sulfate, and potassium chloride), carbon dioxide, high expansion (proteinic) chemical foam, water spray for large fires. Caution: Reaction between water or foam and hot TDI can be vigorous. SPECIAL FIRE FIGHTING PROCEDURES/UNUSUAL FIRE OR EXPLOSION HAZARDS: Full emergency equipment with self-contained breathing apparatus and full protective clothing (such as rubber gloves, boots, bands around legs, arms and waist) should be worn by fire fighters. No skin surface should be exposed. During a fire, TDI vapors and other irritating, highly toxic gases may generated by thermal decomposition or combustion. (See Section VIII). It temperatures greater than $350^{\circ}F$ (177°C) TDI forms carbodismides with the release of CO2 which can cause pressure build-up in closed containers. Explosive rupture is possible. Therefore, use cold water to cool fire-exposed containers.

V. ' HUMAN HEALTH DATA

PRIMARY ROUTE(S) OF
ENTRY.....: Inhalation. Skin contact from liquid, vapors or
aerosols.
EFFECTS AND SYMPTOMS OF OVEREXPOSURE
INHALATION

Acute Exposure. TDI vapors or mist at concentrations above the TLV can irritate (burning sensation) the mucous membranes in the respiratory tract (nose, throat, lungs) causing runny nose, sore throat, coughing, chest discomfort, shortness of breath and reduced lung function (breathing obstruction). Persons with a preexisting, nonspecific bronchial hyperreactivity can respond to concentrations below the TLV with similar symptoms as well as asthma attack. Exposure well above the TLV may lead to bronchitis, bronchial spasm and pulmonary edema (fluid in lungs). These effects are usually reversible. Chemical or hypersensitive pneumonitis, with flu-like symptoms (e.g., fever, chills), has also been reported. These symptoms can be delayed up to several hours after exposure.

Chronic Exposure. As a result of previous repeated overexposures or a single large dose, certain individuals may develop isocyanate sensitization (chemical asthma) which will cause them to react to a later exposure to isocyanate at levels well below the TLV. These symptoms, which can include chest tightness, wheezing, cough, shortness of breath or asthmatic attack, could be immediate or delayed up to several hours after exposure. Similar to many non-specific asthmatic responses, there are reports that once sensitized an individual can experience these symptoms upon exposure to dust, cold air or other irritants. This increased lung sensitivity can persist for weeks and in severe cases for several years. Chronic overexposure to isocyanate has also been reported to cause lung damage (including decrease in lung function) which may be permanent. Sensitization can either be temporary or permanent.

Product Code: E-001
Page 2 of 8

V. **HUMAN HEALTH DATA** (Continued)

SKIN CONTACT

Acute Exposure. Isocyanates react with skin protein and moisture and can cause irritation which may include the following symptoms: reddening,

swelling, rash, scaling or blistering. Cured material is difficult to remove. Chronic Exposure. Prolonged contact can cause reddening, swelling, rash, scaling, blistering, and, in some cases, skin sensitization. Individuals who have developed a skin sensitization can develop these symptoms as a result of contact with very small amounts of liquid material or as a result of exposure to vapor.

EYE CONTACT

Acute Exposure. Liquid, aerosols or vapors are severely irritating and can cause pain, tearing, reddening and swelling. If left untreated, corneal damage can occur and injury is slow to heal. However, damage is usually reversible. See Section VI for treatment.

Chronic Exposure. Prolonged vapor contact may cause conjunctivitis.

INGESTION

Acute Exposure. Can result in irritation and corrosive action in the mouth, stomach tissue and digestive tract. Symptoms can include sore throat, abdominal pain, nausea, vomiting and diarrhea.

Chronic Exposure. None found.

MEDICAL CONDITIONS

AGGRAVATED BY EXPOSURE..: Asthma, other respiratory disorders (bronchitis, emphysema, bronchial hyperreactivity), skin allergies, eczema.

CARCINOGENICITY...... No carcinogenic activity was observed in lifetime inhalation studies in rats and mice (International Isocyanate Institute).

NTP..... The National Toxicology Program reported that TDI caused an increase in the number of tumors in exposed rats over those counted in non-exposed rats. The TDI was administered in corn-oil and introduced into the stomach through a tube. Based on this study, the NTP has listed TDI as a substance that may reasonably be anticipated to be a carcinogen in its Fourth Annual Report on Carcinogens.

IARC IARC has announced that it will list TDI as a substance for which there is sufficient evidence for its carcinogenicity in experimental animals but inadequate evidence for the carcinogenicity of TDI to humans (IARC Monograph 39).

OSHA..... Not listed.

EXPOSURE LIMITS

OSHA PEL..... 0.02 ppm STEL/0.005 ppm 8HR TWA for 2,4'-TDI

ACGIH TLV..... 0.005 ppm TWA/0.02 ppm STEL

Product Code: E-001 Page 3 of 8

VI. EMERGENCY & FIRST AID PROCEDURES

EYE CONTACT...... Flush with copious amounts of water, preferably lukewarm for at least 15 minutes holding eyelids open all the time. Refer individual to physician or an ophthalmologist for immediate follow-up. SKIN CONTACT..... Remove contaminated clothing immediately. Wash affected areas thoroughly with soap and water for at least 15 minutes. Tincture of green soap and water is also effective in removing isocyanates. Wash contaminated clothing thoroughly before reuse. For severe exposures, get under safety shower after removing clothing, then get medical attention. For lesser exposures, seek medical attention if irritation develops or persists after the area is washed. INHALATION...... Move to an area free from risk of further exposure. Administer oxygen or artificial respiration as needed. Obtain medical attention. Asthmatic-type symptoms may develop and may be immediate or delayed up to several hours. Consult physician. **INGESTION.....** Do not induce vomiting. Give 1 to 2 cups of milk or water to drink. DO NOT GIVE ANYTHING BY MOUTH TO AN UNCONSCIOUS PERSON. Consult physician. NOTE TO PHYSICIAN..... Eyes. Stain for evidence of corneal injury. If cornea is burned, instill antibiotic steroid preparation frequently. Workplace vapors have produced reversible corneal epithelial edema impairing vision. Skin. This compound is a known skin sensitizer. Treat symptomatically as for contact dermatitis or thermal burns. Ingestion. Treat symptomatically. There is no specific antidote. Inducing vomiting is contraindicated because of the irritating nature of this compound. Respiratory. This compound is a known pulmonary sensitizer. Treatment is essentially symptomatic. An individual having a skin or pulmonary sensitization reaction to this material should be removed from exposure to any isocyanate.

VII. EMPLOYEE PROTECTION RECOMMENDATIONS

EYE PROTECTION..... Liquid chemical goggles or full-face shield. Contact lenses should not be worn. If vapor exposure is causing irritation. use a full-face, air-supplied respirator. SKIN PROTECTION..... Chemical resistant gloves (butyl rubber, nitrile rubber, polyvinyl alcohol). However, please note that PVA degrades in water. Cover as much of the exposed skin area as possible with appropriate clothing. If skin creams are used, keep the area covered only by the cream to a minimum. RESPIRATORY PROTECTION....: An approved positive pressure air-supplied respirator is required whenever TDI concentrations are not known or exceed the Short-Term Exposure or Ceiling Limit of 0.02 ppm or exceed the 8-hour Time Weighted Average TLV of 0.005 ppm. An approved air-supplied respirator with full facepiece must also be worn during spray application, even if exhaust ventilation is used. For emergency and other conditions where the exposure limits may be greatly exceeded, use an approved, positive pressure self-contained breathing apparatus. TDI has poor warning properties since the odor at which TDI can be smelled is substantially higher than 0.02 ppm. Observe OSHA regulations for respirator use (29 CFR 1910.134).

> Product Code: E-001 Page 4 of 8

VII. EMPLOYEE PROTECTION_RECOMMENDATIONS (Continued)

VENTILATION..... Local exhaust should be used to maintain levels below the TLV whenever TDI is handled, processed, or spray-applied. At normal room temperatures (70°F) TDI levels quickly exceed the TLV unless properly ventilated. Standard reference sources regarding industrial ventilation (e.g., ACGIH Industrial Ventilation) should be consulted for guidance about adequate ventilation.

MONITORING..... TDI exposure levels must be monitored by accepted monitoring techniques to ensure that the TLV is not exceeded. (Contact Mobay for guidance). See Volume 1 (Chapter 17) and Volume 3 (Chapter 3) in Patty's Industrial Hygiene and Toxicology for sampling strategy.

MEDICAL SURVEILLANCE.....: Medical supervision of all employees who handle or come in contact with TDI is recommended. These should include preemployment and periodic medical examinations with respiratory function tests (FEV, FVC as a minimum). Persons with asthmatic-type conditions, chronic bronchitis, other chronic respiratory diseases or recurrent skin eczema or sensitization should be excluded from working with TDI. Once a person is diagnosed as sensitized to TDI, no further exposure can be

OTHER..... Safety showers and eyewash stations should be available. Educate and train employees in safe use of product. Follow all label instructions.

VIII. REACTIVITY DATA

STABILITY..... Stable under normal conditions. POLYMERIZATION..... May occur if in contact with moisture or other materials which react with isocyanates. Self-reaction may occur at temperatures over 350°F (177°C) or at lower temperatures if sufficient time is involved. See Section IV. INCOMPATIBILITY

(MATERIALS TO AVOID)...: Water, amines, strong bases, alcohols. Will cause some corrosion to copper alloys and aluminum. Reacts with water to form heat, CO₂ and insoluble ureas. HAZARDOUS DECOMPOSITION

PRODUCTS..... By high heat and fire: carbon monoxide, oxides of nitrogen, traces of HCN, TDI vapors and mist.

IX. SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment, including respiratory equipment during clean-up. (See Section VII).

Major Spill: Call Mobay at 412/923-1800. If transportation spill, call CHEMTREC 800/424-9300. If temporary control of isocyanate vapor is required, a blanket of protein foam (available at most fire departments) may be placed over the spill. Large quantities may be pumped into closed, but not sealed, container for disposal.

> Product Code: E-001 Page 5 of 8

IX. SPILL OR LEAK PROCEDURES (Continued)

Minor Spill: Absorb isocyanate with sawdust or other absorbent, shovel into suitable unsealed containers, transport to well-ventilated area (outside) and treat with neutralizing solution: mixture of water (80%) with non-ionic surfactant Tergitol TMN-10 (20%), or; water (90%), concentrated ammonia (3-8%) and detergent (2%). Add about 10 parts or neutralizer per part of isocyanate, with mixing. Allow to stand uncovered for 48 hours to let CO₂ escape. Clean-up: Decontaminate floor with decontamination solution fetting stand for at least 15 minutes.

CERCLA (SUPERFUND) REPORTABLE QUANTITY: 100 pounds for TDI WASTE DISPOSAL METHOD....: Follow all federal, state or local regulations. TDI must be disposed of in a permitted incinerator or landfill. Incineration is the preferred method for liquids. Solids are usually incinerated or landfilled. Empty containers must be handled with care due to product residue. Decontaminate containers prior to disposal. Empty decontaminated containers should be crushed to prevent reuse. DO NOT HEAT OR CUT EMPTY CONTAINER WITH ELECTRIC OR GAS TORCH. (See Sections IV and VIII). Vapors and gases may be highly toxic.

RCRA STATUS.....: TDI is listed as a hazardous waste (No. U-223) under Title 40 Code of Federal Regulations, Section 261.33 (f). The residue from decontaminating a TDI spill is also classified as a hazardous waste under Section 261.3 (c)(2) or RCRA.

SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT (SARA), TITLE III:

Section 302 - Extremely Hazardous Substances: 2,4-Toluene Diisocyanate (TDI) CAS# 584-84-9 = 65%

2,6-Toluene Diisocyanate (TDI) CAS# 91-08-7 = 35%

Section 313 - Toxic Chemicals: 2,4-Toluene Diisocyanate (TDI)

CAS# 584-84-9 = 65% 2,6-Toluene Diisocyanate (TDI) CAS# 91-08-7 = 35%

X. SPECIAL PRECAUTIONS & STORAGE DATA

STORAGE TEMPERATURE

AVERAGE SHELF LIFE..... 12 months

SPECIAL SENSITIVITY

(HEAT, LIGHT, MOISTURE): If container is exposed to high heat, 375°F (177°C) it can be pressurized and possibly rupture. TDI reacts slowly with water to form polyureas and liberates CO₂ gas. This gas can cause sealed containers to expand and possibly rupture.

PRECAUTIONS TO BE TAKEN

IN HANDLING AND STORING.: Store in tightly closed containers to prevent moisture contamination. Do not reseal if contamination is suspected. Prevent all contact. Do not breathe the vapors. Warning properties (irritation of the eyes, nose and throat or odor) are not adequate to prevent chronic overexposure from inhalation. This material can produce asthmatic sensitization upon either single inhalation exposure to a relatively high concentration or upon repeated inhalation exposures to lower concentrations. Exposure to vapors of heated TDI can be extremely dangerous. Employee education and training in safe handling of this product are required under the OSHA Hazard Communication Standard.

Product Code: E-001 . Page 6 of 8

XI. SHIPPING DATA

D.O.T. SHIPPING NAME....: Toluene Diisocyanate TECHNICAL SHIPPING NAME...: Toluene Diisocyanate

D.O.T. HAZARD CLASS....: Poison B UN 2078 UN/NA NO....: 100 lbs. PRODUCT RQ..... D.O.T. LABELS....: Poison D.O.T. PLACARDS....: Poison

FRT. CLASS BULK...... Toluene Diisocyanate

FRT. CLASS PKG...... Chemicals, NOI (Toluene Diisocyanate) NMFC 60000

PRODUCT LABEL....: Mondur TD Product Label

XII. ANIMAL TOXICITY DATA

ACUTE TOXICITY

ORAL, LD50...... Range of 4130-6170 mg/kg (Rats and Mice)

11 ppm (Rabbit), 13 ppm (Guinea Pig).

Severe eye irritant capable of inducing corneal EYE EFFECTS....:

opacity.

SKIN EFFECTS..... Moderate skin irritant. Primary dermal irritation score: 4.12/8.0 (Draize). However, repeated or prolonged contact may culminate in severe skin irritation and/or corrosion. SENSITIZATION...... Skin sensitizer in guinea pigs. One study using quinea pigs reported that repeated skin contact with TDI caused respiratory sensitization. Although poorly defined in experimental animal models, TDI is known to be a pulmonary sensitizer in humans. In addition, there is some evidence that cross-sensitization between different types of

diisocyanates may occur.
SUB-CHRONIC/CHRONIC TOXICITY: Sub-chronic and chronic animal studies show that the primary effects of inhaling vapors and/or aerosols of TDI are restricted to the pulmonary systems. Emphysema, pulmonary edema, pneumonitis and rhinitis are common pathologic effects. Extended exposures to as low as

0.1 ppm TDI have induces pulmonary inflammation.

OTHER

CARCINOGENICITY...... The NTP conducted carcinogenesis studies of a commercial grade TDI using rats and mice in which the test material was diluted in corn oil and administered by gavage. The investigators concluded that TDI was carcinogenic in male and female rats (fibrosarcomas, pancreatic adenomas, neoplastic liver nodules and mammary gland fibrosarcomas) and female mice (hemangiosarcomas and hepatocellular adenomas). However, chronic inhalation studies in which rats and mice were exposed to 0.05 and 0.15 ppm TDI (10-30 times recommended TLV, 8-hr level) induced no treatment-related tumorigenic effects. In these studies, both exposure levels produced extensive irritation to the nasal passages and upper respiratory system of the test animals indicating that suitable effective exposures were administered.

MUTAGENICITY...... TDI is positive in the Ames assay with activation. However, mammalian cell transformation assays using human lung cells and Syrian hamster kidney cells were negative, as were micronucleus

tests using rats and mice.

Product Code: E-001 Page 7 of 8

XII. ANIMAL TOXICITY DATA (Continued)

TERATOGENICITY...... Rats were exposed to an 80:20 mixture of 2,4and 2,6- toluene diisocyanate vapor at analytical concentrations of 0.021, 0.12 and 0.48 ppm. Minimal fetotoxicity was observed at a maternally toxic concentrations of 0.48 ppm. The NOEL for maternal and developmental toxicity was 0.12 ppm. No embryotoxicity or teratogenicity was observed. AQUATIC TOXICITY.....: LC₅₀ - 96 hr (static): 165 mg/liter (Fathead minnow)

 LC_{50} - 96 hr (static): Greater than 508 mg/liter (Grass shrimp)

LC₅₀ - 24 hr (static): Greater than 500 mg/liter (Daphnia magna)

XIII. APPROVALS

Revising TLV in Section II and V REASON FOR ISSUE....: G. L. Copeland PREPARED BY..... D. R. Hackathorn APPROVED BY....: TITLE....: Manager, Product Safety

> Product Code: E-001 Page 8 of 8

Submit a copy or reasonable facsimile of any hazard information (other than an MSDS) that is provided to your customers/users regarding the listed substance or any formulation containing the listed substance. Indicate whether this information has been submitted by circling the appropriate response.
Yes 1
No

4.04 For each activity that uses the listed substance, circle all the applicable number(s) corresponding to each physical state of the listed substance during the activity listed. Physical states for importing and processing activities are determined at the time you import or begin to process the listed substance. Physical states for manufacturing, storage, disposal and transport activities are determined using the final state of the product.

r.º	Physical State					
Activity	Solid	Slurry	Liquid	Liquified Gas	Gas	
Manufacture	1	2	3	4	5	
Import	1	2	3	4	5	
Process	1	2	3	4	5	
Store	1	2	<u>3</u>	4	5	
Dispose	1	2	3	4	5	
Transport	1	2	3	4	5	

[_] Mark (X) this box if you attach a continuation sheet.

Physical State	<u>.</u>	Manufacture	Import	Process	Store	Dispose	Transport
Dust	<1 micron			N/A	N/A		
	1 to <5 microns			N/A	N/A		
	5 to <10 microns			N/A	N/A		
Powder	<1 micron	•		N/A	N/A		
	1 to <5 microns			N/A			
	5 to <10 microns			N/A	N/A		
Fiber	<1 micron						
	1 to <5 microns		<u> </u>	N/A			
	5 to <10 microns			N/A	<u> </u>		
	J to the microns			N/A	N/A		
Aerosol	<1 micron			N/A	N/A		
	1 to <5 microns			N/A	N/A		
	5 to <10 microns			N/A	N/A		

[_] Mark (X) this box if you attach a continuation sheet.

SECTION 5 ENVIRONMENTAL FATE

Ind	icate the rate constants for the following trans	sformation processes.	
a.	Photolysis:		
	Absorption spectrum coefficient (peak)	871 (1/M cm) at 284	nm
	Reaction quantum yield, 6 No	o information at	nm
b.	Direct photolysis rate constant, k_p , at 1. Oxidation constants at 25°C:	$\frac{2 \times 10^{-3}}{1/\text{hr}}$ when NO ₂ lat	i tude cate
0.	For ${}^{1}O_{2}$ (singlet oxygen), k_{ox}		
	For RO_2 (peroxy radical), k_{ox}	oinformaton	1/M H
c. d.	Five-day biochemical oxygen demand, BOD, No		mg/l
	For bacterial transformation in water, $k_b \dots NO$	o oxygen consumed	1/hr
	Specify culture in		
e.	Hydrolysis rate constants:		
	For base-promoted process, k_B No	o information	1/M h
	For acid-promoted process, k _A No	o information	1/M h
	For neutral process, $k_{_{\rm N}}$	o information	1/hr
f.	Chemical reduction rate (specify conditions) NO		
	Other (such as spontaneous degradation) Po	olvurea formation under	

|--|

	a.	a. Specify the half-life of the listed substance in the following media.						
		Media			Half-life (spe	ecify units)		
		Groundwater		≪ 1 day in water solut			ı (4)	
		Atmosphere		26 hr	(2)			
		Surface water		≪ 1 day	in water sol	ution	1 (4)	
		Soil		< 1 day	(4)			
	b.	Identify the listed life greater than 2	substance's 4 hours.	known trans	sformation produc	cts th	at have a half-	
		CAS No.	<u>N</u>	ame	Half-life (specify units)	Media	
		Not found	Polyurea		> 1 yr	in	water and so	
		95-80-7	2,4-Tolu	ene diami:	ne < 1 day	in	biological wa	
		823-40-5	2,6-Tolu	ene diami	ne < 1 day	in	plant	
	5206-52-0 Ure			a,N,N'-bis(3-isocyanato-4-methylphenyl) (5 Unknown half-life				
5.03	Met	cify the octanol-wat hod of calculation o	r determinat	ion	octa		nd water	
		l type			wate	<u>r</u>		
	Specify the organic carbon-water partition coefficient, K _{oc} reacts with water at 25°C							
5.05	Spe	fficient, K _{oc}		• • • • • • • • • • • •				

Bioconcentration Factor	Species		<u>Test</u> 1	
None detected	Moina Macrocopa Straus	Not	defined	(4)
None detected	Cyprinus Carpio	Not	defined	(4)
<pre> ¹Use the following codes F = Flowthrough S = Static</pre>	to designate the type of test:			<u>-</u>
5 = Static				

 $[\ \ \]$ Mark (X) this box if you attach a continuation sheet.

_]		Quantity Sold or	Total Sales
	Market	Transferred (kg/yr)	Value (\$/yr)
	Retail sales		
	Distribution Wholesalers	Not Required For List	ed Substance
	Distribution Retailers		
	Intra-company transfer		
	Repackagers		
	Mixture producers		
	Article producers		
	Other chemical manufacturers or processors		
	Exporters		
	Other (specify)		
)5	Substitutes List all known comme for the listed substance and state feasible substitute is one which is in your current operation, and which performance in its end uses. Substitute	the cost of each substitute s economically and technolog	. A commercially ically feasible to ut with comparable
			Cost (\$/kg)
	<u>Un known</u>		<u>Unknown</u>

	SECTION 7 MANUFACTURING AND PROCESSING INFORMATION
Gener	al Instructions:
provi	uestions 7.04-7.06, provide a separate response for each process block flow diagram ded in questions 7.01, 7.02, and 7.03. Identify the process type from which the mation is extracted.
PART	A MANUFACTURING AND PROCESSING PROCESS TYPE DESCRIPTION
7.01 <u>CBI</u>	In accordance with the instructions, provide a process block flow diagram showing the major (greatest volume) process type involving the listed substance.
[_]	Process type Flexible slabstock polyurethane foam manufacturing

 $[\overline{\underline{X}}]$ Mark (X) this box if you attach a continuation sheet.

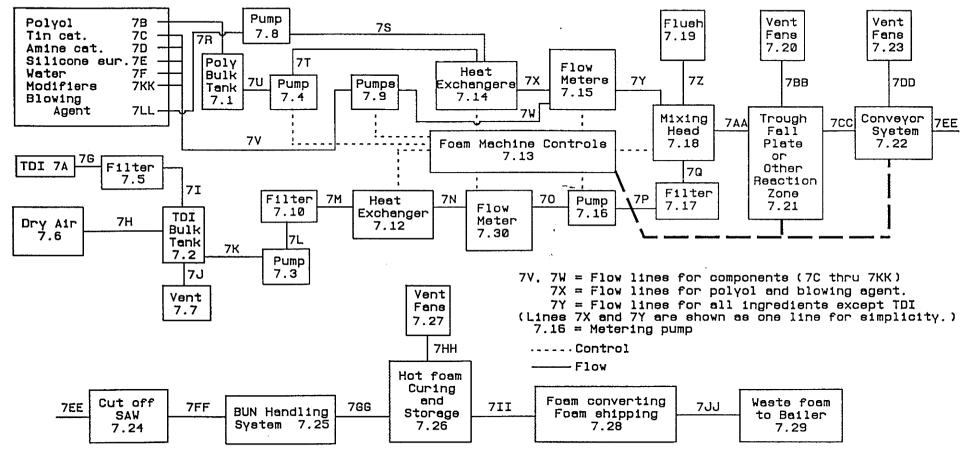
MESQUITE

7.01 PROCESSOR

Process Type: Flexible Slabstock Polyurethane Foam

Manufacturing Process

Intermediates: None



FOAM MODIFIERS

7KK-A Fire Retardant

7KK-B Germicide Additive

7KK-C Pigments

Every ingredient in the process has its own separate line to the mix head. Just prior to the mix head, there is a 3-way valve for re-cycle back to originating tank. These are not shown for the sake of eimplicity.

7.03	In accordance with the instructions, provide a process block flow diagram showing all process emission streams and emission points that contain the listed substance and which, if combined, would total at least 90 percent of all facility emissions if not treated before emission into the environment. If all such emissions are released from one process type, provide a process block flow diagram using the instructions for question 7.01. If all such emissions are released from more than one process type, provide a process block flow diagram showing each process type as a separate block.
<u>CBI</u>	
[_]	Process type Flexible slabstock polyurethane manufacturing

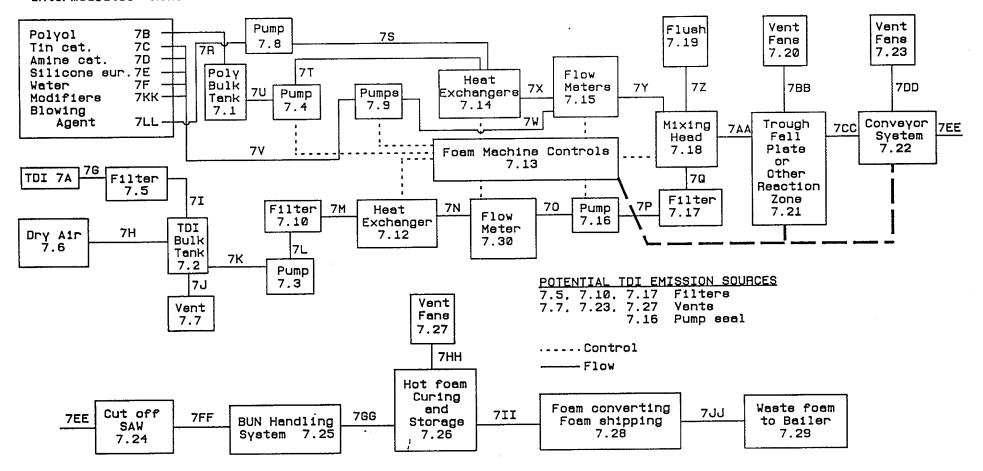
MESQUITE

7.03 EMISSIONS

Process Type: Flexible Slabstock Polyurethane Foam

Manufacturing Process

Intermediates: None



FOAM MODIFIERS

7KK-A Fire Retardant

7KK-B Germicide Additive

7KK-C Pigments

NOTE: Pump 7.3 is totally enclosed - no seals, movements, stc.

7.04 Describe the typical equipment types for each unit operation identified in your process block flow diagram(s). If a process block flow diagram is provided for more than one process type, photocopy this question and complete it separately for each process type.

CBI

] Process type Flexible slabstock polyurethane manufacturing

Unit Operation ID Number	Typical Equipment Type	Operating Temperature Range (°C)	Operating Pressure Range (mm Hg)	Vessel Composition Glasslined
7.1	Polyol Storage Tank	Ambient	Atmospheric	Steel
7.4	Gear Pump	20	<u><6,000</u>	Stee1
7.8	Gear Pump	20	<6,000	Steel
7.9	Gear Pump	20	<u><6,000</u>	Steel
7.14	Plate Heat Exchange	20	<u><6,000</u>	Stee1
7.15	Flow Meters	20	<u><6,000</u>	Glass
7.19	Flush	Ambient	Atmospheric	Steel
7.18	Mixing Head	Ambient	<2,500	Steel
7.13	Foam Machine Controls	Ambient	Atmospheric	Stee1
7.20	Vent Fans	Ambient	Atmospheric	Steel
7.23	Vent Fans	Ambient	Atmospheric	Stee1
7.21	Trough Fall Plate or Other Reaction Zone	Ambient	Atmospheric	Steel
7.22	Conveyor	Ambient	Atmospheric	Steel
7.5	Filter	Ambient	< 6,000	Steel
7.6	Dry Air	Ambient	<6,000	Steel
7.•2	TDI Storage Tank	Ambient	Atmospheric	Glass lined Steel
7.3	Chem Pump	Ambient	<6,000	Stee1
7.10	Filter	Ambient	<6,000	Steel
7.12	Shell & Tube Heat Exchanger	20	<6,000	Steel

 $^{[\}underline{X}]$ Mark (X) this box if you attach a continuation sheet.

•	Unit Operation ID Number	Typical Equipment Type	Operating Temperature Range (°C)	Operating Pressure Range (mm Hg)	Vessel Composition
	7.30	Flow Meter	20	<6,000	Glass
	7.16	Gear Pump	20	< 6,000	Stee1
	7.7	Vent	Ambient	Atmospheric	Stee1
	7.24	Cut-Off Saw	Ambient	N/A	N/A
	7.25	Bund Handling System	Ambient	N/A	N/A
	7.26	Hot Foam Curing and Storage	Ambient	N/A	N/A
	7.27	Vent Fans	Ambient	Atmospheric	Steel
	7.28	Foam Converting Foam Shipping	N/A	N/A	N/A
	7.29	Waste Foam to Bailer	N/A	<u>N/A</u>	N/A
	7.17	High Pressure Filter in Line	20	<80,000	Stee1
					-
				-	
					
		The second secon			
		-			
			Name of the Control o		
		, , , , , , , , , , , , , , , , , , ,			
					*.

7.05 Describe each process stream identified in your process block flow diagram(s). If a process block flow diagram is provided for more than one process type, photocopy this question and complete it separately for each process type.

CBI

Process type Flexible Slabstock Polyurethane Foam Manufacturing

Process Stream ID Code	Process Stream Description	Physical State ¹	Stream Flow (kg/yr)
7T,7S,7V,7X	Polyo1	OL	2,803,420 Kg.
7G,7H,7I,7J,7P, 7K <u>,7L,7M,7N,7</u> 0	TDI	OL	1,307,000 Kg.
7U,7W,7X	Water, Tin Cat., Armine Cat. Silicone Sur., Additives	OL	125,363 Kg.
7Q,7R,7V,7X	Blowing Agent	OL	89,413 Kg.
	Flush	OL	36,687
7AA, 7CC	Vent Fans	N/A	N/A
7X, 7P, 7Y	Mixing Head	N/A	3,185,585
7Z	Trough Fallplate or other reaction zones	N/A	N/A
7BB	Conveyor System	N/A	N/A
7DD	Cut-off Saw	N/A	N/A
7EE	Bun Handling System	N/A	N/A
7нн	Foam Converting/Foam Shipping	SO	N/A
7FF	Hot Foam Curing & Storage	SO	3,185,585
711	Waste Foam to Bailer	· so	N/A

¹Use the following codes to designate the physical state for each process stream:

GC = Gas (condensible at ambient temperature and pressure)

GU = Gas (uncondensible at ambient temperature and pressure)

S0 = Solid

SY = Sludge or slurry

AL = Aqueous liquid

OL = Organic liquid

IL = Immiscible liquid (specify phases, e.g., 90% water, 10% toluene)

^[] Mark (X) this box if you attach a continuation sheet.

ιı	Process ty	pe <u>Flexible S1</u> b.	abstock Polyure c.	thane Manufactur	
	Process Stream ID Code	Known Compounds ¹	Concen- trations ^{2,3} (% or ppm)	Other Expected Compounds	e. Estimated Concentrations (% or ppm)
	7X	Polyol	100%	N/A	N/A
	7P	TDI	99.5%	Hydrolyzable Chloride	0.5%
	7z	Polyol			
		Silicone Sur.Tin Cat. Amine Cat., Water, Additives	100%	N/A	N/A
	7FF	Hot Foam Curing and Storage	100%	N/A	N/A
.06	continued b	 elow			

7	.06	(continued)
---	-----	-------------

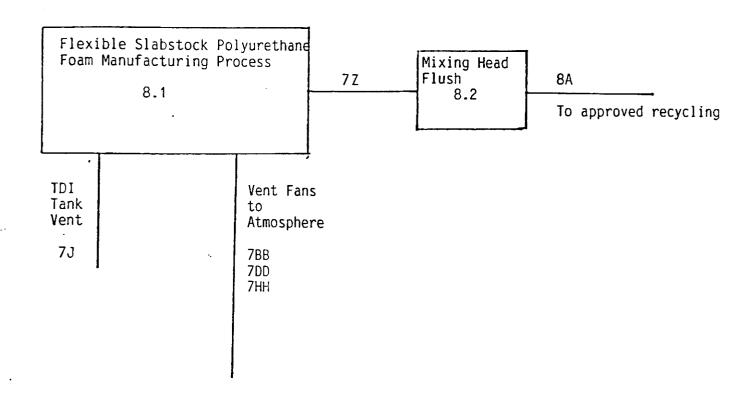
N/A - No Additives added to the TDI process stream.

¹For each additive package introduced into a process stream, specify the compounds that are present in each additive package, and the concentration of each component. Assign an additive package number to each additive package and list this number in column b. (Refer to the instructions for further explanation and an example. Refer to the glossary for the definition of additive package.)

Additive Package Number	Components of Additive Package	Concentration (% or ppm)
1		
2		
3	1 /	
4		
5		
		-
² Use the following cod	es to designate how the concentratio	n was determined:
A = Analytical result E = Engineering judge		
³ Use the following cod	es to designate how the concentratio	n was measured:
V = Volume W = Weight		

8.01 In accordance with the instructions, provide a residual treatment block flow diagram which describes the treatment process used for residuals identified in question 7.01. CBI

[_] Process type Elexible Slabstock Polyurethane Foam Manufacturing



Mark (X) this box if you attach a continuation sheet.

8.05 CBI	diagram process	(s). If a r type, photo	esidual trea copy this qu	am identified i atment block fl destion and com ons for further	ow diagram is plete it separ	provided for ately for ea	more than o ch process		
[_]	Process	type	Flexib	le Slabstock P	olyurethane Fo	oam Manufacturing			
	a.	b.	c.	d.	e.	f.	g.		
	Stream ID Code	Type of Hazardous Waste	Physical State of Residual ²	Known Compounds ³	Concentra- tions (% or ppm) ^{4,5,6}	Other Expected Compounds	Estimated Concen- trations (% or ppm)		
	8A	Т	OL	Blowing Agent	95%(E)(W)	N/A	N/A		
		Fla	shpoint:N/A	Polyurethane Foam	2%(E)(W)				
		Vis	cosity:	10 cps.Polyo1 Tin Cat.	3%(E)(W)				
				Silicone_S					
				Modifier Water					
	7J 	R, Т	GU	TDI	30 PPM(E)(W)	N/A	N/A		
	7BB,DD,	D. T.	CII	TDT	0.10.772/72/72				
	— III —	К, 1		TDI Blowing Agen CO2	0.10 PPM(E)(W t 100 PPM(E)(W 300 PPM(E)(W		N/A		
3.05	continue	ed below							

CBI					•		•	•
[_]	Process	type	Flexibl	e Slabstock	Polyuret	hane Foam	Manufacturi	ng
	a.	b.	c.	d.	e	· .	f. Costs for	g.
	Stream ID Code	Waste Description Code	Management Method Code ²	Residual Quantities (kg/yr)		gement dual (%) Off-Site	Off-Site Management (per kg)	Changes in Managemen Methods
	<u>8A</u>	A01	4SR	65,036	0	100%	\$2.81	None
	7J	в91	M5a	<1.0	100%	0%	N/A	None
	7BB,DD,	<u>B91</u>	M5a	156,300	100%	0%	N/A	None
	¹ Use the ² Use the	codes provi codes provi	ded in Exhil	oit 8-1 to de	esignate esignate	the waste	descriptions	 :

_]		Ch	oustion amber ture (°C)	Temp	tion of erature nitor	In Cor	Residence Time In Combustion Chamber (seconds)	
	Incinerator	Primary	Secondary	Primary	Secondary	Primary	Secondary	
	1							
	2		N/A					
	3							
	Indicate by circl	e if Office ing the app	of Solid Waste ropriate respo	survey ha	s been submit	tted in lieu	of response	
	Yes	• • • • • • • • • • • • • • • • • • • •	• • • • • • • • • • • • • • • • • • • •	••••••	• • • • • • • • • • • • • • • • • • • •	• • • • • • • • • • • • • • • • • • • •	1	
	No	• • • • • • • • • • • • • • • • • • • •	• • • • • • • • • • • • • • • • • • • •	• • • • • • • • • • • • • • • • • • • •	• • • • • • • • • • • • • • • • • • • •	• • • • • • • • • • • •	2	
23	Complete the fare used on-si treatment bloc	te to burn	the residuals : ram(s).	identified	t (by capacit in your proc	ess block or Types	residual of	
<u>.</u>	are used on-si	te to burn	the residuals :	identified lution Device	t (by capacit in your proc	ess block or	residual of s Data	
<u>.</u>	are used on-si treatment bloc Incinerator	te to burn	the residuals : ram(s). Air Pol Control I	identified lution Device	t (by capacit in your proc	ess block or Types Emission	residual of s Data	
<u>.</u>	Incinerator	te to burn	the residuals ram(s). Air Poli Control N/A	identified lution Device	t (by capacitin your proc	ess block or Types Emission	residual of s Data	
<u>.</u>	Incinerator 2 Indicate	te to burn k flow diag	Air PoliControl N/A	lution Device survey has	in your proc	Types Emission Avail	residual s of as Data able	
<u>.</u>	Incinerator 1 2 Indicate by circl	te to burn k flow diag if Office (Air Policontrol IN/A N/A N/A Sof Solid Waste	lution Device survey has	in your proc	Types Emission Avail	residual of response	
<u>.</u>	Incinerator 1 2 Indicate by circl	if Office of the approximate to burn the diagram of the approximate the approx	Air Policontrol I N/A N/A N/A of Solid Wasteropriate response	lution Device survey has	in your proc	Types Emission Avail	residual of of of response	
<u>.</u>	Incinerator 1 2 Indicate by circl Yes	if Office of the approximate to burn k flow diag	Air PoliControl I N/A N/A N/A of Solid Waste	lution Device survey has	s been submit	Types Emission Avail	of response	

PART A EMPLOYMENT AND POTENTIAL EXPOSURE PROFILE

9.01 Mark (X) the appropriate column to indicate whether your company maintains records on the following data elements for hourly and salaried workers. Specify for each data element the year in which you began maintaining records and the number of years the records for that data element are maintained. (Refer to the instructions for further explanation and an example.)

Data Element	Data are Ma Hourly Workers	intained for Salaried Workers	Year in Which Data Collection Began	Number of Years Records Are Maintained
Date of hire	X	X	Yr. of Hire	Service +30 yrs.
Age at hire	X	X	Yr. of Hire	Service +30 yrs.
Work history of individual before employment at your facility	X	X	Yr. of Hire	Service +30 yrs.
Sex	X	X	Time of Hire	Service +30 yrs.
Race	X	X	Time of Hire	Service +30 yrs.
Job titles	_ X	X	Yr. of Hire	Service +30 yrs.
Start date for each job title	X	X	Yr. of Hire	Service +30 yrs.
End date for each job title	X	X	Time of Job Title Change	Service +30 yrs.
Work area industrial hygiene monitoring data	N/A	N/A	N/A	N/A
Personal employee monitoring data	X	X	Time of Hire	Service +30 yrs.
Employee medical history	<u> </u>	X	Yr. of Hire	Service +30 yrs.
*** Employee smoking history	UK	UK	UK	UK
Accident history	X	X	Yr. of Hire	Service +30 yrs.
Retirement date	X	X	Yr.of Retiremen	t <u>Service +30 y</u> rs
Termination date	<u>X</u>	<u> </u>	Yr.of Terminat.	Service +30 yrs
* Vital status of retirees	<u>UK</u>	UK	N/A	N/A
** Cause of death data	UK	UK	N/A	N/A

^{*}Scotfoam Mesquite, TX has had no retirees.

[_]	Mark	(X)	this	pox	if	you	attach	а	${\tt continuation}$	sheet.
-----	------	-----	------	-----	----	-----	--------	---	----------------------	--------

^{**}Scotfoam Mesquite, TX has had no employee deaths.

^{***}Scotfoam Mesquite, TX does not keep a smoking history on employees.

9.02 In accordance with the instructions, complete the following table for each activity in which you engage. CBI d. b. a. c. e. Total Yearly Total Worker-Hours Activity Process Category Quantity (kg) Workers Manufacture of the **Enclosed** N/A N/AN/A listed substance N/A Controlled Release N/A N/A 0pen N/A N/AN/A **Enclosed** On-site use as N/A N/A N/A reactant Controlled Release 1,307,000 Kg. 8 15,991 N/AN/AN/A 0pen N/A N/A N/A Enclosed On-site use as nonreactant Controlled Release N/A N/AN/A 0pen N/A N/A N/A N/A On-site preparation Enclosed N/A N/A of products N/A N/A N/A Controlled Release 0pen N/A N/A N/A

^[] Mark (X) this box if you attach a continuation sheet.

9.03	Provide a descript encompasses worker listed substance.	ve job title for each labor category at your facility that who may potentially come in contact with or be exposed to the
CBI		
[_]		
	Labor Category	Descriptive Job Title
	A	Superintendent
	В	Supervisor
	С	Foam Line Operator
	D	Machine Operator
	E	Helper
	F	Utility
	G	Maintenance
	Н	
	I	
	J	
		A STATE OF THE STA

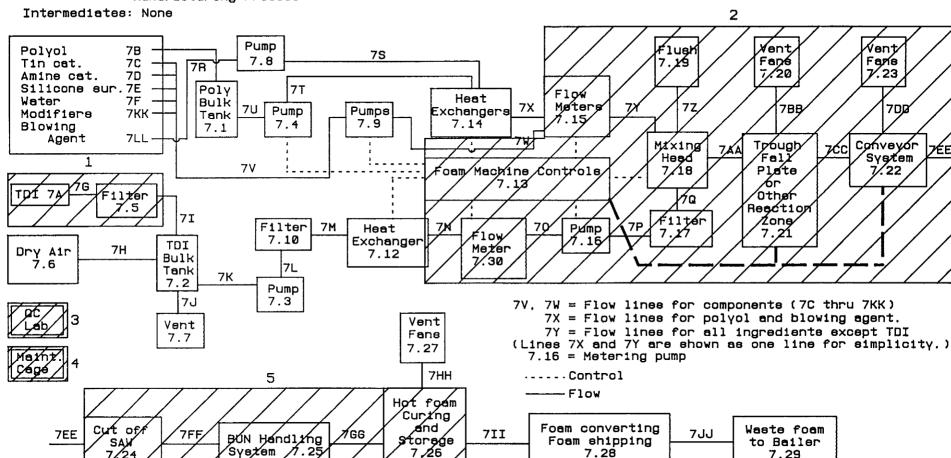
04	In according to the second contract of the se	rdance vi e associa	th the	e instruc ork areas	tions, p	rovide	your p	rocess l	olock fl	ow diagra	m(s)an
Ī											
_]	Process	type	••••	Flexible	e Slabst	ock P	olyureth	nane Foa	m Manuf	acturing	

MESQUITE

9.04 Areas Employees are Potentially Exposed

Process Type: Flexible Slabstock Polyurethane Foam

Manufacturing Process



FOAM MODIFIERS

7KK-A Fire Retardant

7KK-B Germicide Additive

7KK-C Pigments

E: Every ingredient in the process has its own separate line to the mix head. Just prior to the mix head, there is a 3-way valve for re-cycle back to originating tank. These are not shown for the sake of simplicity.

9.05	may potentially come additional areas not	work area(s) shown in question 9.04 that encompass workers who in contact with or be exposed to the listed substance. Add any shown in the process block flow diagram in question 7.01 or question and complete it separately for each process type.
CBI	Process type	Flexible Slabstock Polyurethane Foam Manufacturing
·—,	Trocess type	
	Work Area ID	Description of Work Areas and Worker Activities
	1	Unloading Station/Unload Tank Cars & Tank Trucks
	2	Foam Production Machine/Manufacture of Polyurethane Foam
	3	QC Lab/Various Testing of Polyurethane Foam
	4	Maintenance Cage/Work area for Maintenance Personnel
	5	Bun Handling & Curing Areas/Moving of Polyurethane Foam and
	6	Storage.
	7	
	8	
	9	
	10	
[_]	Mark (X) this box if	you attach a continuation sheet.

٠,	and complete it separately for each process type and work area.								
]	Process type Flexible Slabstock Polyurethane Foam Manufacturing Work area								
	Labor Category	Number of Workers Exposed	Mode of Exposure (e.g., direct skin contact)	Physical State of Listed Substance	Average Length of Exposure Per Day	Number o Days per Year Exposed			
	A,B,C,D,E,G	2′	Direct Skin Contact	OL	A	18			
	A,B,C,D,E,G	2	Inhalation	GU	D	18			
									
						·			
						<u> </u>			
					•				
	<pre> 1 Use the following codes to designate the the point of exposure: GC = Gas (condensible at ambient</pre>			SY = Sludge or slurry AL = Aqueous liquid OL = Organic liquid IL = Immiscible liquid (specify phases, e.g., 90% water, 10% toluene) Therefore the series of					
	exceedin C = Greater exceedin	E = r, but not	exceeding 4 hours E = Greater than 4 hours, but not exceeding 8 hours F = Greater than 8 hours						

Process type	and complete it separately for each process type and work area. Process type Flexible Slabstock Polyurethane Foam Manufacturing							
Work area(2)								
Labor Category	Number of Workers Exposed	Mode of Exposure (e.g., direct skin contact)	Physical State of Listed Substance	Average Length of Exposure Per Day ²	Number Days p Year Expos			
A,B,C,D,E,F,G	8	Direct Skin Contact	OL	A	248			
A,B,C,D,E,F,G	8	Inhalation	GU	D	248			
-	*							
					-			
					<u>-</u>			
-								
¹ Use the following codes to designate the physical state of the listed substance at the point of exposure:								
GC = Gas (condensible at ambient SY = Sludge or slurry								
		AL = Aqueous liquid						
GU = Gas (ur		OL = Organic liquid IL = Immiscible liquid						
	essure; IL = pors, etc.)	immiscible i specify pha (•					
SO = Solid	.,,	90% water, 1						
² Use the following codes to designate average length of exposure per day:								
A = 15 minute		D = Greater than 2 hours, but not						
B = Greater t			exceeding 4 hours E = Greater than 4 hours, but not					
exceeding C = Greater t		exceeding 8 hours						
exceeding		F = Greater than 8 hours						

	and complete it separately for each process type and work area.									
]	Process type Flexible Slabstock Polyurethane Foam Manufacturing									
	Work area .	• • • • • • • • • • • • • • • • • • • •	(3)							
	Labor Category	Number of Workers Exposed	Mode of Expost (e.g., dir skin conta	rect	Physical State of Listed Substance ¹	Average Length of Exposure Per Day ²	Number o Days per Year Exposed			
	A,B,D.G	5	Inhalation		GU	В	248			
					· · · · · · · · · · · · · · · · · · ·					
							-			
										
		•	-1							
										
					······································					
	¹ Use the fol	lowing codes t	o docionato th	o phys	ical state of	the listed su	hatanee at			
	Use the following codes to designate the physical state of the listed substance at the point of exposure:									
	GC = Gas (condensible at ambient				= Sludge or sl					
	<pre>temperature and pressure) GU = Gas (uncondensible at ambient</pre>				= Aqueous liqu = Organic liqu					
	temperature and pressure;			IL = Immiscible liquid						
		ides fumes, vap	umes, vapors, etc.)		(specify phases, e.g., 90% water, 10% toluene)					
	² Use the following codes to designate average length of exposure per day:									
	A = 15 minutes or less				Greater than	2 hours, but	not			
	B = Greater	= Greater than 15 minutes, but not		exceeding 4 hours						
	exceeding 1 hour				E = Greater than 4 hours, but not					
	<pre>C = Greater than one hour, but not exceeding 2 hours</pre>			exceeding 8 hours F = Greater than 8 hours						

Process type Flexible Slabstock Polyurethane Foam Manufacturing							
Work area	• • • • • • • • • • • • • • • • • • • •						
Labor Category	Number of Workers Exposed	Mode of Exposure (e.g., direct skin contact)	Physical State of Listed Substance ¹	Average Length of Exposure Per Day ²	Number (Days per Year Expose		
<u> </u>	2	Inhalation	GU	D	248		
					-		
					_		
	-						
the point GC = Gas ten GU = Gas ten inc SO = Sol Use the f A = 15 mi B = Great excee C = Great	of exposure: (condensible a perature and properture and propertur	essure) at ambient essure; pors, etc.) to designate average tes, but not r, but not	SY = Sludge or sl AL = Aqueous liqu DL = Organic liqu IL = Immiscible l (specify pha 90% water, 1	urry id id iquid ises, e.g., 0% toluene) esure per day: 2 hours, but ours 4 hours, but	not		

Process type Flexible Slabstock Polyurethane Foam Manufacturing							
Work area .	• • • • • • • • • • • • • • • • • • • •		(5)				
Labor Category	Number of Workers Exposed	Mode of Exposur (e.g., dire skin contac	ect Listed	Length of Exposure	Number Days pe Year Expose		
A,B,D,E,F,	G7	Inhalation	GU	D	248		
	-						
					 		
					_		
	And the second s						
the point of the GC = Gas temp GU = Gas temp	of exposure: (condensible at erature and pre (uncondensible erature and pre udes fumes, vap	ambient essure) at ambient essure;		slurry iquid iquid	ubstance		
² Use the fo	llowing codes t	o designate ave	erage length of e	xposure per day	:		
	utes or less r than 15 minut	es, but not	exceeding	an 2 hours, but 4 hours an 4 hours, but			

9.07 CBI	Weighted Average (TW	cory represented in question 9.06 (A) exposure levels and the 15-min tion and complete it separately for	nute peak exposure levels.				
<u></u> 1	Process type Flexible Slabstock Polyurethane Foam Manufacturing						
·,	• •						
	UK		1)				
	Labor Category	8-hour TWA Exposure Level (ppm, mg/m ³ , other-specify)	15-Minute Peak Exposure Leve (ppm, mg/m³, other-specify)				
		UK					
	DID NOT MONITOR EX	POSURE LEVELS FOR REPORTING PER	IOD				

9.07	Weighted Average (TWA	ory represented in question ? A) exposure levels and the 1: ion and complete it separatel	5-minut	e peak exposure levels.		
<u>CBI</u>						
[_]	Process type Flexible Slabstock Polyurethane Foam Manufacturing					
	Work area		(2)			
	UK Labor Category	8-hour TWA Exposure Level (ppm, mg/m³, other-specify)		15-Minute Peak Exposure Level (ppm, mg/m³, other-specify)		
		UK		(ppm, mg/m, other-specify)		
			-	,		
			-			
			-			
	DID NOT MONITOR EXP	OSURE LEVELS FOR REPORTING	PERIO)		
			•			

[_]	Process type	Flexible Slabstock Polyurethar	ne Foam Manufacturing	
	Work area		3)	
	Labor Category	8-hour TWA Exposure Level (ppm, mg/m ³ , other-specify)	15-Minute Peak Exposure Leve (ppm, mg/m³, other-specify)	
		UK		
	DID NOT MONITOR EX	XPOSURE LEVELS FOR REPORTING PERI	OD	

.07 BI	Weighted Average (TV	gory represented in question 9.06, IA) exposure levels and the 15-min and complete it separately for	nute peak exposure levels.
_]	Process type	Flexible Slabstock Polyureth	ane Foam Manufacturing
	Work area UK		
	Labor Category	8-hour TWA Exposure Level (ppm, mg/m ³ , other-specify)	15-Minute Peak Exposure Leve (ppm, mg/m, other-specify)
		UK	
			
		•	
	DID NOT MONITOR EX	POSURE LEVELS FOR REPORTING PER	IOD

[_]	Process type	Flexible Slabstock Polyuretha	ne Foam Manufacturing
	Work area		5)
	UK Labor Category	8-hour TWA Exposure Level (ppm, mg/m ³ , other-specify)	15-Minute Peak Exposure Leve (ppm, mg/m³, other-specify)
		UK	
	DID NOT MONITOR EXPO	SURE LEVELS FOR REPORTING PERIO	OD

PART B WORK PLACE MONITORING PROGRAM

9.08 If you monitor worker exposure to the listed substance, complete the following table.

CBI

[__]

Sample/Test	Work Area ID	Testing Frequency (per year)	Number of Samples (per test)	Who Samples ¹	Analyzed In-House (Y/N)	Number of Years Records Maintained
Personal breathing zone	1 - 5	1	8	D	N	30
General work area (air)	1 - 5	1	8 - 10	D	N	30
Wipe samples	N/A	N/A	N/A	N/A	N/A	N/A
Adhesive patches	N/A	N/A	N/A	N/A	N/A	N/A
Blood samples	N/A	N/A	N/A	N/A	N/A	N/A
Urine samples	N/A	N/A	N/A	N/A	N/A	N/A
Respiratory samples	N/A	N/A	N/A	N/A	N/A	N/A
Allergy tests	N/A	N/A	N/A	N/A	N/A	N/A
Other (specify)						
N/A	N/A	N/A	N/A	N/A	N/A	N/A
Other (specify)						
Complete Physical	1 - 5	1	1	D	N	30
Other (specify) N/A	N/A	N/A	N/A	N/A	N/A	N/A

 $^{^{1}\}mbox{Use}$ the following codes to designate who takes the monitoring samples:

] Ma	Mark (X) t	this box if you	attach a	continuation	sheet.
------	------------	-----------------	----------	--------------	--------

A = Plant industrial hygienist

B = Insurance carrier

C = OSHA consultant

D = Other (specify) Major Chemical Co. Industrial Hygienist

[_]	Sample Type	Sampling and Analytical Methodology					
	Personal Breathing Zone	A measured volume of air is drawn through a treated pape					
		tape. The tape develops color in proportion to the TDI					
		exposure.					
	General Work Area	A measured volume of air is drawn through a treated pape					
		tape. The tape develops color in proportion to the TDI					
		exposure.					
9.10 <u>CBI</u>	specify the following in	and/or ambient air monitoring for the listed substance, information for each equipment type used. Averaging					
[_]	Equipment Type De	etection Limit Manufacturer Time (hr) Model Number					
		N/A					
	1,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,						
	A = Passive dosimeter B = Detector tube C = Charcoal filtration D = Other (specify)Ex Use the following codes E = Stationary monitors	tube with pump thought to designate personal air monitoring equipment types: to designate ambient air monitoring equipment types: located within work area located within facility					
	G = Stationary monitors located at plant boundary H = Mobile monitoring equipment (specify) Exposed Paper Tape I = Other (specify)						
		to designate detection limit units:					
	A = ppm B = Fibers/cubic centim C = Micrograms/cubic me	eter (f/cc)					

<u>I</u> _]	Test Description	Frequency (weekly, monthly, yearly, etc.)		
	Physical examination	Yearly		
	Pulmonary Function Test	Yearly		
•	· · · · · · · · · · · · · · · · · · ·			
-				
-				

9.12 Describe the engineering controls that you use to reduce or eliminate worker exposure to the listed substance. Photocopy this question and complete it separately for each process type and work area.

CBI

Process type			. (1)	(1)	
Engineering Controls	Used (Y/N)	Year Installed	Upgraded (Y/N)	Year Upgrade	
Ventilation:					
Local exhaust	N/A	N/A	N/A	N/A	
General dilution	Y	1981	N		
Other (specify)	N/A	N/A	N/A	N/A	
Vessel emission controls	Y	1981	N		
Mechanical loading or packaging equipment	N/A	N/A	N/A	N/A	
Other (specify)					
	N/A	N/A	N/A	N/A	

[[]X] Mark (X) this box if you attach a continuation sheet.

Nozzles

9.12 Describe the engineering controls that you use to reduce or eliminate worker exposure to the listed substance. Photocopy this question and complete it separately for each process type and work area.

CBI

Process type	. Flexible	Slabstock Polyure	ethane Foam Ma	nufacturing			
Work area		(2)					
Engineering Controls	Used (Y/N)	Year Installed	Upgraded (Y/N)	Year Upgraded			
Ventilation:							
Local exhaust	Y.	1981	<u> </u>	1983			
General dilution	Y	1981	N				
Other (specify)							
Foam Area Walls	<u>Y</u> .	1983	N				
Vessel emission controls	<u>Y</u>	1981	N				
Mechanical loading or packaging equipment	N/A	N/A	N/A	N/A			
Other (specify)							
Improved TDI Injection	<u> </u>	1987	N				

[X] Mark (X) this box if you attach a continuation sheet.

9.12 Describe the engineering controls that you use to reduce or eliminate worker exposure to the listed substance. Photocopy this question and complete it separately for each process type and work area.

CBI

			abstock Polyuret		racturing
Work area	• • • • • • • • • • •	• • • • • • • • • • • • • • • • • • • •		(3)	
Engineering Cont	rols	Used (Y/N)	Year Installed	Upgraded (Y/N)	Year Upgraded
Ventilation:					
Local exhaust	:	Y	1983	N	
General dilut	ion	<u> </u>	1983	N	
Other (specif	y)				
		N/A	N/A	N/A	N/A
Vessel emission	controls	<u> </u>	1981	N	
Mechanical loadi packaging equi		N/A	N/A	N/A	N/A
Other (specify)					
		N/A	N/A	N/A	N/A

[[]X] Mark (X) this box if you attach a continuation sheet.

Nozzles

9.12 Describe the engineering controls that you use to reduce or eliminate worker exposure to the listed substance. Photocopy this question and complete it separately for each process type and work area.

CBI

[_]	Process type	Flexible S	labstock Polyuret	hane Foam Manu	ıfacturing
	Work area				
	Engineering Controls	Used (Y/N)	Year Installed	Upgraded (Y/N)	Year Upgraded
	Ventilation:				
	Local exhaust	Y	1981	<u> </u>	1983
	General dilution	Y	1981	N	
	Other (specify)				
	Foam Area Walls	Y	1983	N	
	Vessel emission controls	Y	1981	N	
	Mechanical loading or packaging equipment	N/A	N/A	N/A	N/A
	Other (specify)				
	Improved TDI Injection	Y	1987	N	

 $^{[\}overline{X}]$ Mark (X) this box if you attach a continuation sheet.

9.12 <u>CBI</u>	Describe the engineering conto the listed substance. Phyrocess type and work area.	ntrols that you	u use to reduce o question and comp	r eliminate wor lete it separat	ker exposure ely for each
[_]	Process type	Flexible	Slabstock Polyur	ethane Foam Ma	nufacturing
	Work area			··(5)	
	Engineering Controls	Used (Y/N)	Year Installed	Upgraded (Y/N)	Year Upgraded
	Ventilation:				
	Local exhaust	Y	1981	Y	1983
	General dilution	<u>Y</u>	1981	N	
	Other (specify)				
	Bun Room Walls	ΥΥ	1983	N	
	Vessel emission controls	Y	1981	N	
	Mechanical loading or packaging equipment	N/A	N/A	N/A	N/A

N/A

N/A

N/A

N/A

 $[\]$ Mark (X) this box if you attach a continuation sheet.

Other (specify)

<u>[</u>	prior to the reporting year that have resulted in a reduct the listed substance. For each equipment or process modif the percentage reduction in exposure that resulted. Photo complete it separately for each process type and work area	ication described, stat copy this question and
]	Process type Flexible Slabstock Polyurethane	Foam Manufacturing
	Work area	(1)
	Equipment or Process Modification	Reduction in Worker Exposure Per Year (%
	N/A	N/A

Describe all equipment or process modifications you have prior to the reporting year that have resulted in a red the listed substance. For each equipment or process mother percentage reduction in exposure that resulted. Phenomenate it separately for each process type and work a	luction of worker exposure odification described, stated to the color of the color
Process type Flexible Slabstock Polyuretha	ne Manufacturing
Work area	(2)
Equipment or Process Modification	Reduction in Worker Exposure Per Year (2
Change from four TDI injection nozzles to 1 of a	25% (estimate)
different type	-

Describe all equipment or process modifications you have prior to the reporting year that have resulted in a reduthe listed substance. For each equipment or process mod the percentage reduction in exposure that resulted. Pho complete it separately for each process type and work ar	ction of worker exposure ification described, state tocopy this question and
Process type Flexible Slabstock Polyurethan	e Foam Manufacturing
Work area	. (3)
Equipment or Process Modification	Reduction in Worke Exposure Per Year
N/A	

13 <u>[</u>	Describe all equipment or process modifications you have may prior to the reporting year that have resulted in a reduct; the listed substance. For each equipment or process modification the percentage reduction in exposure that resulted. Photocomplete it separately for each process type and work areas.	ion of worker exposure ication described, stat copy this question and
[]	Process type Flexible Slabstock Polyurethane Fo	am Manufacturing
	Work area	(4)
	Equipment or Process Modification	Reduction in Worker Exposure Per Year (%
	Change from our TDI injection nozzles to 1 of a	25% (estimate)
	different type	

13 <u>I</u>	Describe all equipment or process modifications you have prior to the reporting year that have resulted in a reduthe listed substance. For each equipment or process mod the percentage reduction in exposure that resulted. Photomplete it separately for each process type and work are	ction of worker exposure the ification described, state to tocopy this question and
_]	Process type Flexible Slabstock Polyurethane	Foam Manufacturing
	Work area	. (5)
	Equipment or Process Modification	Reduction in Worker Exposure Per Year (%)
	N/A	

PART	D PERSONAL PROTECTI	VE AND SAFETY EQUIPMEN	Γ	
9.14	in each work area i	n order to reduce or e	ty equipment that your wor liminate their exposure to omplete it separately for	the listed
CBI				
[_]	Process type	Flexible Slabstock	Polyurethane Foam Manufa	acturing
	Work area	• • • • • • • • • • • • • • • • • • • •	<u>(1)</u>)
			Wear or Use	
		Equipment Types	<u>(Y/N)</u>	
		Respirators	<u>Y</u>	
		Safety goggles/glass	es Y	

N

Y

__N___

Y

Y

[X] Mark (X) this box if you attach a continuation sheet.

Face shields

Coveralls

Bib aprons

Other (specify)

Safety Shoes

Chemical-resistant gloves

PART D PERSONAL PROTECTIVE AND SAFETY EQUIPMENT									
9.14	9.14 Describe the personal protective and safety equipment that your workers wear or use in each work area in order to reduce or eliminate their exposure to the listed substance. Photocopy this question and complete it separately for each process type and work area.								
CBI									
[_]	Process type	. Flexible Slabstock Pol	yurethane Foam	Manufacturing					
	Work area			·· (2)					
			Wear or Use						
		Equipment Types	(Y/N)						
		Respirators	<u>Y</u>						
		Safety goggles/glasses	<u>Y</u>						
		Face shields	N						
		Coveralls	Y						
		Bib aprons	N						
		Chemical-resistant gloves	Y						
		Other (specify)							
		Safety Shoes	Y						

				•
PART	D PERSONAL PROTECTIV	VE AND SAFETY EQUIPMENT		
9.14 CBI	in each work area in	al protective and safety equing order to reduce or eliminately this question and complete	e their exposur	re to the listed
[_]	Process type	Flexible Slabstock Pol	yurethane Foam	Manufacturing
	Work area			(3)
		Equipment Types Respirators Safety goggles/glasses Face shields Coveralls Bib aprons Chemical-resistant gloves Other (specify) Safety Shoes	Wear or Use (Y/N) N Y N N N Y Y Y Y	

[X] Mark (X) this box if you attach a continuation sheet.

PART	D PERSONAL PROTECTIV	E AND SAFETY EQUIPMENT		
9.14 CBI	in each work area in	l protective and safety equorder to reduce or eliminary this question and complete	ate their exposu	re to the listed
<u> </u>	Process type	. Flexible Slabstock Pol	yurethane Foam	Manufacturing
`'		• • • • • • • • • • • • • • • • • • • •		
		Equipment Types Respirators Safety goggles/glasses Face shields Coveralls Bib aprons Chemical-resistant gloves Other (specify) Safety Shoes	Wear or Use (Y/N) N Y Y Y Y Y	

 $[\overline{X}]$ Mark (X) this box if you attach a continuation sheet.

PART D	PERSONAL PROTECTI	IVE AND SAFETY EQUIPMENT		·
	in each work area i	nal protective and safety equi in order to reduce or eliminat opy this question and complete	e their expo	sure to the listed
	Process type	Flexible Slabstock Polyu	rethane Foam	n Manufacturing
		Equipment Types	Wear or Use (Y/N)	
		Respirators	Y	
		Safety goggles/glasses	У	
		Face shields	N	
		Coveralls	N	
		Bib aprons	N	
		Chemical-resistant gloves	N	
		Other (specify)		
		Safety Shoes	Y	

 $[\ \]$ Mark (X) this box if you attach a continuation sheet.

CBI	comple	te it separately for each pro	ocess type.				
[_]	Process	s type Flexible	Slabstock Po		ne Foam Manufacturing		
	Work Area	Respirator Type	Average Usage ¹	Fit Tested <u>(Y/N)</u>	Type of Fit Test ²	Frequency o Fit Tests (per year)	
	1,2,5	Full-face Organic Vapor Cartridge	A	<u>Y</u>	QL	1	
	3,4	N/A	N/A	N/A	N/A	N/A	
	A = Da B = We C = Mc D = Or	ekly	ite average u	sage:			
	$A = Da$ $B = We$ $C = Mc$ $D = Or$ $E = Ot$ $^{2}Use th$ $QL = Q$	aily eekly onthly oce a year			t:		
	$A = Da$ $B = We$ $C = Mc$ $D = Or$ $E = Ot$ $^{2}Use th$ $QL = Q$	aily eekly onthly nce a year ther (specify) ne following codes to designa			t:		
	$A = Da$ $B = We$ $C = Mc$ $D = Or$ $E = Ot$ $^{2}Use th$ $QL = Q$	aily eekly onthly nce a year ther (specify) ne following codes to designa			t:		
	$A = Da$ $B = We$ $C = Mc$ $D = Or$ $E = Ot$ $^{2}Use th$ $QL = Q$	aily eekly onthly nce a year ther (specify) ne following codes to designa			t:		
	$A = Da$ $B = We$ $C = Mc$ $D = Or$ $E = Ot$ $^{2}Use th$ $QL = Q$	aily eekly onthly nce a year ther (specify) ne following codes to designa			t:		

9.19							
	eliminate worker exposure to the listed substance (e.g., restrict entrance only to authorized workers, mark areas with warning signs, insure worker detection and						
CBI	monitoring practices, prov question and complete it s	ide worker train eparately for ea	ing programs, ch process ty	etc.). Phot pe and work a	rea.		
	Process type Flexible Slabstock Polyurethane Foam Manufacturing						
	Work area		• • • • • • • • • • • • •	(1)(2)(3)	(4)(5)		
	Ongoing Worker Training	Program					
	Protective equipment pro	ovided					
	Periodic exposure monito	oring					
	Respirator protection pr	rovided					
	Process type \cdots Flexible Work area \cdots				iring		
		Less Than	1-2 Times	3-4 Times	More Than 4		
	Housekeeping Tasks	Less Than Once Per Day	1-2 Times Per Day	3-4 Times Per Day	More Than 4 Times Per Day		
:	Housekeeping Tasks Sweeping						
:		Once Per Day	Per Day	Per Day	Times Per Day		
	Sweeping	Once Per Day	Per Day	Per Day	Times Per Day N/A		
	Sweeping Vacuuming	Once Per Day N/A N/A	Per Day N/A N/A	Per Day N/A N/A	N/A N/A		
	Sweeping Vacuuming Water flushing of floors	N/A N/A N/A	N/A N/A N/A	N/A N/A N/A	N/A N/A N/A		
	Sweeping Vacuuming Water flushing of floors Other (specify)	Once Per Day N/A N/A N/A N/A I are cleaned up	Per Day N/A N/A N/A immediately	N/A N/A N/A as they occu	N/A N/A N/A		
	Sweeping Vacuuming Water flushing of floors Other (specify) Spills and/or leaks of TD	Once Per Day N/A N/A N/A N/A I are cleaned up	Per Day N/A N/A N/A immediately	N/A N/A N/A as they occu	N/A N/A N/A		
	Sweeping Vacuuming Water flushing of floors Other (specify) Spills and/or leaks of TD	Once Per Day N/A N/A N/A N/A I are cleaned up	Per Day N/A N/A N/A immediately	N/A N/A N/A as they occu	N/A N/A N/A		

9.21	Do you have a written medical action plan for responding to routine or emergency exposure to the lister substance?							
	Routine exposure N/A							
	Yes							
	No 2							
	Emergency exposure							
	Yes							
	No							
	If yes, where are copies of the plan maintained?							
	Routine exposure:							
	Emergency exposure:							
9.22	Do you have a written leak and spill cleanup plan that addresses the listed substance? Circle the appropriate response.							
	Yes							
	No							
	If yes, where are copies of the plan maintained? All management personnel have a							
	copy, a copy is posted in area (2) Has this plan been coordinated with state or local government response organizations. Circle the appropriate response.							
	Yes							
	No							
9.23	Who is responsible for monitoring worker safety at your facility? Circle the appropriate response.							
	Plant safety specialist							
	Insurance carrier							
	OSHA consultant							
	Other (specify)							
	Mark (X) this box if you attach a continuation sheet.							

SECTION 10 ENVIRONMENTAL RELEASE

General Instructions:

Complete Part E (questions 10.23-10.35) for each non-routine release involving the listed substance that occurred during the reporting year. Report on all releases that are equal to or greater than the listed substance's reportable quantity value, RQ, unless the release is federally permitted as defined in 42 U.S.C. 9601, or is specifically excluded under the definition of release as defined in 40 CFR 302.3(22). Reportable quantities are codified in 40 CFR Part 302. If the listed substance is not a hazardous substance under the Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) and, thus, does not have an RQ, then report releases that exceed 2,270 kg. If such a substance however, is designated as a CERCLA hazardous substance, then report those releases that are equal to or greater than the RQ. The facility may have answered these questions or similar questions under the Agency's Accidental Release Information Program and may already have this information readily available. Assign a number to each release and use this number throughout this part to identify the release. Releases over more than a 24-hour period are not single releases, i.e., the release of a chemical substance equal to or greater than an RQ must be reported as a separate release for each 24-hour period the release exceeds the RO.

For questions 10.25-10.35, answer the questions for each release identified in question 10.23. Photocopy these questions and complete them separately for each release.

e responses.
2
4
5
6
7
sing home facility8
9
10

	is located) in terms of latitude an (UTM) coordinates.	facility (from central description of the langitude or University		
	Latitude		032 •	46 , 25
	Longitude	–	096	38 , 21
	UTM coordinates Zone _	N/A , Northin	ng N/A, Eas	sting N/A
10.03	If you monitor meteorological condithe following information.	tions in the vicinit	ty of your faci	lity, provide
	Average annual precipitation		N/A	inches/yea
	Predominant wind direction	····· _	N/A	
10.04	Indicate the depth to groundwater b	·	N/A	meters
10.05 CBI	For each on-site activity listed, i listed substance to the environment			ses of the
	Y, N, and NA.)	. (Refer to the ins	structions for a	
[<u>]</u>]	Y, N, and NA.)		structions for a conmental Releas Water	a definition o
		Envir Air	conmental Releas	a definition o
	Y, N, and NA.) On-Site Activity	Envir Air	onmental Releas Water	a definition o
	Y, N, and NA.) On-Site Activity Manufacturing	Envir Air N/A	Tonmental Releas Water N/A	se Land N/A
	Y, N, and NA.) On-Site Activity Manufacturing Importing	Envir N/A N/A	N/A	se Land N/A N/A
	Y, N, and NA.) On-Site Activity Manufacturing Importing Processing	Envir Air N/A N/A Y	N/A N/A	se Land N/A N/A
	Y, N, and NA.) On-Site Activity Manufacturing Importing Processing Otherwise used	N/A N/A Y N/A	N/A N/A N/A N/A	se Land N/A N/A N/A N/A
	Y, N, and NA.) On-Site Activity Manufacturing Importing Processing Otherwise used	N/A N/A Y N/A	ог	nmental Releas Vater N/A N/A N/A

.0.06	Provide the following information for the listed sub of precision for each item. (Refer to the instructi an example.)		
BI			
]	Quantity discharged to the air	28.1	kg/yr ± ²⁰ %
	Quantity discharged in wastewaters	N/A	kg/yr ± %
	Quantity managed as other waste in on-site treatment, storage, or disposal units	N/A	kg/yr ± %
	Quantity managed as other waste in off-site treatment, storage, or disposal units	N/A	kg/yr <u>+</u> %
	NOTE: TDI DISCHARGE TO AIR CALCULATED BY EXTRAPOLA	ATION OF LIMIT	ED MONITORING DAT
			,

1	for each process st process block or re	l technologies used to minimize release of the ream containing the listed substance as identified sidual treatment block flow diagram(s). Photoarately for each process type.	tified in your				
	Process type	Flexible Slabstock Polyurethane Foam Manu	ıfacturing				
	Stream ID Code	Control Technology	Percent Efficien				
	7 J	No Control Technology - discharged to a	atmospheres				
	7BB, 7DD, 7HH	No Control Technology - discharged to a	atmosphere				

10.09 <u>CBI</u> [_]	substance i residual tr source. Do sources (e.	n terms of a S eatment block not include r g., equipment ocess type.	Identify each emission point source containing the listed tream ID Code as identified in your process block or flow diagram(s), and provide a description of each point aw material and product storage vents, or fugitive emission leaks). Photocopy this question and complete it separately exible Slabstock Polyurethane Foam Manufacturing
	Point Source		Description of Emigaion Roint Course
	ID Code	-	Description of Emission Point Source TDI Bulk Tank Vent
	7BB	-	Reaction Zone Vent Fans
			Conveyor System Vent Fans
	7нн	-	Hot Foam Curing Storage Vent Fans
		-	

Mark

 $\widetilde{\mathbf{x}}$

this

ход

if you

attach

g

continuation

sheet.

³Duration of emission at any level of emission

 $^{^4}$ Average Emission Factor — Provide estimated (\pm 25 percent) emission factor (kg of emission per kg of production of listed substance)

10.11 Stack Parameters -- Identify the stack parameters for each Point Source ID Code identified in question 10.09 by completing the following table.

|--|

[-]

l	Point Source ID Code	Stack Height(m)	Stack Inner Diameter (at outlet) (m)	Exhaust Temperature (°C)	Emission Exit Velocity (m/sec)	Building Height(m)	Building Width(m) ²	Vent Type ³
	7J	4.5	.05	25	3	6.1	43.9	<u>H</u>
	7BB	7.3	0.58	25	14.9	6.1	16.4	V
	7DD	7.3	0.73	25	8.5	6.1	43.9	V
	<u>7HH</u>	2.0	0.91	25	.82	6.1	26.5	H
								

¹Height of attached or adjacent building

H = Horizontal

V = Vertical

²Width of attached or adjacent building

³Use the following codes to designate vent type:

D.12 BI	distribution for each Point Source	in particulate form, indicate the particle size ID Code identified in question 10.09. The it separately for each emission point source
_]	Point source ID code	N/A
	Size Range (microns)	Mass Fraction (% ± % precision)
	< 1	
	≥ 1 to < 10	
	≥ 10 to < 30	
	≥ 30 to < 50	
	≥ 50 to < 100	
	≥ 100 to < 500	
	≥ 500	
		Total = 100%

PART C FUGITIVE EMISSIONS

10.13 Equipment Leaks -- Complete the following table by providing the number of equipment types listed which are exposed to the listed substance and which are in service according to the specified weight percent of the listed substance passing through the component. Do this for each process type identified in your process block or residual treatment block flow diagram(s). Do not include equipment types that are not exposed to the listed substance. If this is a batch or intermittently operated process, give an overall percentage of time per year that the process type is exposed to the listed substance. Photocopy this question and complete it separately for each process type.

[_]	Process type Flexible Slabstock Polyurethane Foam Manufacturing				
			the listed substance		

	Number	of Compor		Service by se in Prod		
Equipment Type	Less than 5%	5-10%	11-25%	26-75%	76-99%	Greater than 99%
Pump seals ¹						_
Packed	N/A	N/A 	N/A 	N/A	N/A	N/A
Mechanical	_N/A	N/A_	_N/A_	_N/A_	N/A	N/A_
Double mechanical ²	N/A	N/A	N/A	N/A	N/A	1
Compressor seals ¹	_N/A	N/A	N/A	_N/A_	N/A_	N/A
Flanges	N/A	N/A	2	N/A	N/A	6
Valves						
Gas ³	N/A	N/A	N/A	N/A	N/A	N/A
Liquid	1	N/A_	4	N/A	N/A	13
Pressure relief devices ⁴ (Gas or vapor only)	N/A	N/A	N/A	N/A	N/A	1
Sample connections						
Gas	N/A	N/A	N/A	N/A	N/A	N/A
Liquid	N/A	N/A_	N/A	_N/A_	N/A_	N/A
Open-ended lines ⁵ (e.g., purge, vent)						
Gas	N/A	N/A	N/A	N/A	N/A	N/A
Liquid	N/A	N/A_	N/A	1	N/A	2

¹List the number of pump and compressor seals, rather than the number of pumps or compressors

10.13 continued on next page

[_] Mark (X) this box if you attach a continuation sheet.

greater than the pump stu will detect failure of th	iffing box pressure a he seal system, the b	nd/or equipped wi	th a sensor (S) that					
³ Conditions existing in the valve during normal operation ⁴ Report all pressure relief devices in service, including those equipped with control devices								
pressure relief devices id devices in service are con	lentified in 10.13 to trolled. If a press	indicate which p	ressure relief					
a.	b.	с.	d. Estimated					
Pressure Relief Devices	in Vessel	Control Device	Control Efficiency ²					
1	> 99	None	100%					
			•					
heading entitled "Number of	of Components in Serv	d the percent ranging by Weight Per	ge given under the cent of Listed					
with rupture discs under n	formal operating cond	litions. The \mathtt{EPA} :	assigns a control					
	greater than the pump stu will detect failure of the with a "B" and/or an "S", Conditions existing in the selection of the control devices Lines closed during normations Pressure Relief Devices with pressure relief devices in devices in service are contenter "None" under column a. Number of Pressure Relief Devices 1 Refer to the table in question of the column of the col	greater than the pump stuffing box pressure a will detect failure of the seal system, the b with a "B" and/or an "S", respectively 3 Conditions existing in the valve during normal and a Report all pressure relief devices in service control devices 5 Lines closed during normal operation that wound operations Pressure Relief Devices with Controls — Compliance of the control operation operation of the control of the control operation operation of the control operation ope	**Report all pressure relief devices in service, including those control devices **Lines closed during normal operation that would be used during operations **Pressure Relief Devices with Controls Complete the following pressure relief devices identified in 10.13 to indicate which produces in service are controlled. If a pressure relief device enter "None" under column c. **a.** **B.** **D.** **C.** **Percent Chemical in Vessel* **In Vessel* **Control Device* **Percent Chemical in Vessel* **In Vessel* **Control Device* **None** **Percent Chemical in Vessel* **Pressure Relief Devices** **In Vessel* **Control Device* **Percent Chemical in Vessel* **In Vessel* **Percent Chemical in Vessel* **Percent Chemica					

10.15 CBI	Equipment Leak Detect place, complete the procedures. Photocotype.	following table reg	garding tho	se leak det	ection and re	epair			
	Process type N/A								
	Equipment Type	Leak Detection Concentration (ppm or mg/m³) Measured at Inches from Source	-	of Leak Detection	Repairs Initiated (days after detection)	Repairs Completed (days after initiated)			
	Pump seals Packed Mechanical Double mechanical Compressor seals Flanges Valves Gas Liquid								
	Pressure relief devices (gas or vapor only) Sample connections Gas Liquid Open-ended lines Gas Liquid								
	¹ Use the following co POVA = Portable orga FPM = Fixed point mo O = Other (specify)	anic vapor analyzer onitoring		evice:					

[_]	Vessel	Floating Roof Seals ²	Composition of Stored Materials ³	Throughput (liters per year)			Vessel Inner Diameter (m)		: Volume		Design Flow Rate	Vent Diameter (cm)	Control Efficiency (%)	Basis for Estimat
	<u>H</u>	N/A	100%	1,071,487	98	180	3.6	4.6	121,00	00 None	N/A	5.08	N/A	N/A
			,											
	Use the following codes to designate vessel type: F = Fixed roof CIF = Contact internal floating roof NCIF = Noncontact internal floating roof EFR = External floating roof F = Pressure vessel (indicate pressure rating) H = Horizontal U = Underground 2 Use the following codes to designate floating roof seals: MS1 = Mechanical shoe, primary MS2 = Shoe-mounted secondary MS2R = Rim-mounted, secondary LM1 = Liquid-mounted resilient filled seal, primary LM2 = Rim-mounted shield U = Vapor mounted resilient filled seal, primary VM2 = Rim-mounted secondary VM2 = Rim-mounted secondary VM3 = Vapor mounted secondary VM4 = Vapor mounted secondary VM6 = Vapor mounted secondary VM7 = Vapor mounted secondary													
	CIF NCIF EFR P H	= Noncont = Externa = Pressur = Horizon	act internal l floating ro e vessel (ind tal	oof		g)	LM1 LM2 LMW VM1 VM2	= Lic = Rin = Wes = Var = Rin	quid-mounte n-mounte ather sh por moun n-mounte	nted resil d shield nield nted resili d secondar	ient fil	·		

	1		arted	(am/pm)		(am/pm)
			non-routine r	e <u>leases</u>	Stopped	
	2				41.41.2	
	3					-
	4					
	5					
	6					
	Release	Wind Speed (km/hr)	Wind Direction	Humidity (%)	Temperature (°C)	Precipitatio (Y/N)
	1	N/A				
•	2				40-4-4-4	
	3		**************************************			
	4					
	5					
	6					-

APPENDIX I: List of Continuation Sheets

Attach continuation sheets for sections of this form and optional information after this page. In column 1, clearly identify the continuation sheet by listing the question number to which it relates. In column 2, enter the inclusive page numbers of the continuation sheet for each question number.

(1) 4.02 7.01 7.03 7.04 9.04 9.06 9.07 9.12 9.13 9.14	
7.03 7.04 9.04 9.06 9.07 9.12 9.13	A,B,C,D, Pg. 25
7.04 9.04 9.06 9.07 9.12 9.13	Pg. 42
9.04 9.06 9.07 9.12 9.13	Pg. 44
9.06 9.07 9.12 9.13	Pg. 45
9.07 9.12 9.13	Pg. 91
9.12	Pg. 93
9.13	Pg. 94
	Pg. 98
9.14	Pg. 99
	Pg.100
•	



DOCUMENT PROCESSING CENTER
OFFICE OF TOXIC SUBSTANCES, TS-790
U.S.ENVIRONMENTAL PROTECTION AGCY.
401 M STREET, SW
WASHINGTON, DC 20460

ATTN: CAIR REPORTING OFFICE



CERTIFIED

P 299 911 673